

VARIABLE FREQUENCY DRIVE L300 Pseries

for Fan and Pump Applications

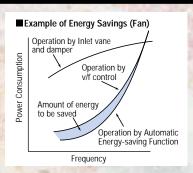


Hitachi's L300P Series Variable Fre Increased Energy Savings for Your

WIDE RANGE OF APPLICATION SPECIFIC FUNCTIONS

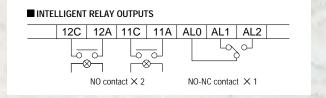
• AUTOMATIC ENERGY-SAVING FUNCTION

With its Automatic Energy-saving Function, the L300P delivers "real-time" energy-saving operation for your fan and pump applications. The function insures that motor operates at minimum current in response to the torque required by the load.



•ENHANCED INPUT/OUTPUT TERMINALS

Three relay output terminals are provided as standard for flexible interface to external control systems.

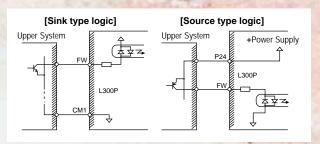


ANALOG OUTPUT MONITOR

In addition to PWM monitor(FM), programmable analog output monitors are also available for both voltage(0–10VDC) and current(4–20mA) at AM and AMI terminals of the L300P.

•INTELLIGENT INPUT/OUTPUT TERMINAL SYSTEM

The L300P features an intelligent control terminal system, which allows necessary drive I/O functions to be freely programmed. Input terminals can be selected for either sink or source type logic.



• EASY-TO-USE OPERATOR PANEL

L300P's digital operator panel supports various monitoring functions.

- Output frequency
- Output current
- Rotation direction
- Process variable, PID feedback
- Intelligent input terminal status
- Intelligent output terminal status
- Scaled output frequency
- Output voltage
- Power
- Cumulative RUN time
- Cumulative power-on time
- Trip event
- Trip history
- Warning code

quency Drive Delivers Fan and Pump Applications!

FOR OPTIMAL OPERATION







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Hitachi variable frequency drives (inverters) in this brochure are produced at the factory registered under the ISO 14001 standard for environmental management system and the ISO 9001 standard for inverter quality management system.

EASE OF MAINTENANCE

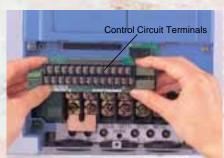
•EASY-REMOVABLE COOLING FAN AND DC BUS CAPACITOR

Cooling fan(s) and DC bus capaci-tors can be easily changed in the field. A fan ON/OFF function can be activated to provide longer cooling fan life.



• REMOVABLE CONTROL CIRCUIT TERMINALS

Eliminates control rewiring when field replacing the L300P.



COMPACT DESIGN

The L300P's compact size helps economize panel space. Installation area is reduced by approximately 30% from that of our previous series.

(Comparison of 11kW (15HP))



USER-FRIENDLY OPERATION

• EASE OF OPERATION WITH DIGITAL OPERATOR (OPE-SR)

Output frequency can be controlled by the integral potentiometer provided as standard on the OPE-SR. The OPE-SR can be removed for remote control, and has an easy-to-see 4-digit display and LEDs to indicate the unit being monitored (i.e. frequency, amps, power, etc.). A multilingual operator (English, French, German, Italian, Spanish, and Portuguese) with copy function (SRW-0EX) and a digital operator without potentiometer (OPE-S) are also available as options.

•USER SELECTION OF COMMAND FUNCTIONS ("Quick Menu")

You can select frequently used commands and store them for fast reference.

•BUILT-IN RS485

RS485 is provided as standard for ASCII serial communication.

•PROGRAMMING SOFTWARE

Optional PC drive configuration software which runs on Windows® Operating System.





ENVIRONMENTAL FRIENDLINESS

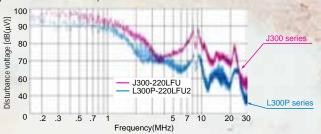
EMI FILTER

EMI filters to meet European EMC (EN61800-3, EN55011) and low-voltage directive (EN50178) are available for system conformance.

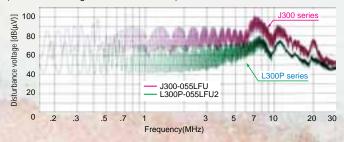
REDUCED NOISE FROM MAIN **CIRCUIT POWER SUPPLY AND** CONTROL CIRCUIT POWER SUPPLY

Disturbance voltage of the main circuit power supply and of the control circuit power supply has been improved by approximately 15dB(µV) and 20dB(µV) respectively compared to our previous model(J300), resulting in significant reductions to noise interference with sensors and other peripheral devices.

• Disturbance voltage of the main circuit power supply (It does not comply with European EMC directive. To meet the EMC directive. please use an EMI filter.)



• Disturbance voltage of the control circuit power supply (Disturbance voltage of terminal L or CM1)



HARMONICS MITIGATION

Terminals for the connection of a DC Reactor are provided as standard for harmonics suppression.

PROTECTION FOR VARIOUS

Standard enclosure protection for the L300P is IP20 (NEMA1*). For IP54 (NEMA12), please contact Hitachi sales office.

*NEMA 1 applies up to 30kW. An optional wire-entry conduit box is required for 37kW to 75kW models to meet NEMA 1 rating.

GLOBAL PERFORMANCE

CONFORMITY TO GLOBAL **STANDARDS**

CE, UL, c-UL, C-Tick approvals.





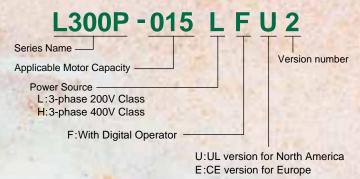


NETWORK COMPATIBILITY

The L300P can communicate with DeviceNet™, PROFIBUS®, LONWORKS®, Modbus® RTU*1, and Ethernet^{™2} with communication options.

*1, *2: Being planned

■ MODEL NAME INDICATION



MODEL CONFIGURATION

Applicable Motor Capacity in kW (HP)	3-phase 200V class	3-phase 400V class
1.5(2)	L300P-015LFU2	L300P-015HFU2/E2
2.2(3)	L300P-022LFU2	L300P-022HFU2/E2
3.7(5)	L300P-037LFU2	L300P-040HFU2/E2
5.5(7.5)	L300P-055LFU2	L300P-055HFU2/E2
7.5(10)	L300P-075LFU2	L300P-075HFU2/E2
11(15)	L300P-110LFU2	L300P-110HFU2/E2
15(20)	L300P-150LFU2	L300P-150HFU2/E2
18.5(25)	L300P-185LFU2	L300P-185HFU2/E2
22(30)	L300P-220LFU2	L300P-220HFU2/E2
30(40)	L300P-300LFU2	L300P-300HFU2/E2
37(50)	L300P-370LFU2	L300P-370HFU2/E2
45(60)	L300P-450LFU2	L300P-450HFU2/E2
55(75)	L300P-550LFU2	L300P-550HFU2/E2
75(100)	L300P-750LFU2	L300P-750HFU2/E2
90(125)		L300P-900HFU2/E2
110(150)	V. 102	L300P-1100HFU2/E2
132(175)		L300P-1320HFU2/E2

- Windows is a registered trademark of Microsoft Corp. in the U.S. and other countries.
- DeviceNet is a trademark of Open DeviceNet Vendor Association.
- PROFIBUS is a registered trademark of Profibus Nutzer Organization.

STANDARD SPECIFICATIONS

	Ite	m							2007	/ Clas	s					
Model		UL version	015LFU2	022LFU2	037LFU2	055LFU2	075LFU2	110I FU2				300LFU2	370LFU2	450LFU2	550LFU2	750LFU2
L300P->	xxx	CE version	—	—	—	—	—	_	_	_	_	_	_	_	_	_
Enclosu	re (*2)							II	20 (NEN	/A 1) (*1)					
		e, kW(HP)) (*3)	1.5(2)	2.2(3)	3.7(5)	5.5(7.5)	7.5(10)	11(15)	15(20)	18.5(25)	22(30)	30(40)	37(50)	45(60)	55(75)	75(100)
Rated cap	pacity	200V	2.5	3.6	5.7	8.3	11	15.2	20.0	25.2	29.4	39.1	48.4	58.5	72.7	93.5
(kVA)		240V	3.1	4.3	6.8	9.9	13.3	18.2 ase (3-wi	24.1	30.3	35.3	46.9	58.1	70.2	87.2	112.2
	put voltag		8.3	12	18	26	35 35	48 48	64	80	94	124	154	186	231	297
	•	capacity (kVA)	3	4.4	7.4	11	15	22	30	37	44	60	74	90	110	150
	utput volta		J 3	7.7	7.4							put voltag		70	110	130
		continuous)(A)	7.5	10.5	16.5	24	32	44	58	73	85	113	140	169	210	270
Control	method							Line	to line sir	ne wave F	PWM			'		
	equency rar	<u> </u>							0.1-4							
	ncy accura	•		51.11.1								±0.2%(2		40.111.40	4010	
Frequency resolution V/f characteristics				Digital	setting: 0.0									12-bit – 10–	+10V)	
						v/r optic		120% for				reduced	torque)			
	d capacity ion/decelera				0.01	-3,600se						n-stana a	accel /dec	ام		
, locoloi al	Dynamic						,			30100						
Dundala	(Short-tir			Buil	t-in BRD	circuit(op	tional res	sistor)			Ex	ternal dyr	namic bra	iking unit	(option)	
Braking	DC harde	ina				Performs	s at start;	under se	t frequen	cy at ded	celeration	, or via a	n externa	l input		
	DC braki	ng						ne, and o	perating	frequenc	:y).					
		Operator						l	•	own keys	3					
	Frequency			Potentiometer 1000 100 100 100 100 100 100 100 100 1												
	setting	External signal		DC 0-10V, -10-+10V (input impedance 10kΩ), 4-20mA (input impedance 100Ω) RS-485 interface												
	F	External port		RS-485 Interface Run key/Stop key (FW/RV can be set by function command.)												
	Forward/ reverse	Operator External signal		F	-W RUN/S									ıt available	1	
	Start/stop			'	W KON/3	101 (110 (Soritact), iv	iv set by to	Set by I		(110/110/3	ciccion, c	o wire inpe	it available	'	
Input signal		- Zatornai port	DV//Dc	vorco) (CE1 CE4(Multispe	od comm	and) IC			tornal DC	` broking	١			
	to termin	minals five functions nals)	SET(Second motor constants setting), 2CH(Second accel./decel.), FRS(Free-run stop), EXT(External trip), USP(Unattended start protection), CS(Change to/from commercial power supply),SFT(Software lock), AT(Analog input selection), RS(Reset), STA(3-wire start), STP(3-wire stop), F/R(3-wire fwd./rev.), PID(PID On/Off), PIDC(PID reset), UP/DWN(Remote-controlled accel./decel.) UDC(Remote-controlled data clearing), SF1-SF7(Multispeed bit command 1-7), OLR(Overload limit change), ROK(RUN Permissive) and NO(Not selected) One terminal(PTC)													
	Thermist															
Output	Intelligent terminals	output	Assign three functions to two NO contacts and one NO-NC combined contact (RUN, FA1, FA2, OL, OD, AL, FA3, IP, UV, RNT, ONT RMD and THM)													
signal	Intelligent output ter		Analog voltage, analog current, PWM output													
Display	monitor		Output frequency, output current, scaled value of output frequency, trip history, I/O terminal condition, input power, output voltage													
Other us	ser-settabl	e parameters	torque mal pi	V/f free-setting (up to 7 points), frequency upper/lower limit, frequency jump, accel./decel. curve selection, manual torque boost value and frequency adjustment, analog meter tuning, starting frequency, carrier frequency, electronic thermal protection level, external frequency output zero/span reference, external frequency input bias start/end, analog input selection, retry after trip, reduced voltage soft start, overload restriction, automatic energy-saving												
Carrier f	requency	range								2kHz						
Protectiv	ve function		error, voltag	under-vo e protec	oltage err tion, insta	or, CT(C	urrent tra s power t	nsformer failure, o _l	error, Cotion 1 c	PU error	, externa	I trip, US	P error, o	ge protec ground fa n error, ir	ult, input	over-
Environmer	ntal tempera	operating /storage ture(*7)/humidity				-1	0-40°C (°	*9) / —20	-65℃ / 2	25-90%F	RH (No co	ondensat				
conditions		tion (*8)						6), 10-55						m/s² (0.30	G), 10-55	5Hz
Calar	Locat	ion				Altit			s, indooi	rs (no co	rrosive g	ases or d		16 "		
Color							В	lue					Gray (B	ezel for digi	tal operator	is blue)
Options				EMI filters, input/output reactors, DC reactors, radio noise filters, braking resistors, braking units, LCR filter, communication cables, Network interface cards												
Operato			OPE-SR(4-digit LED with potentiometer) / OPE-SRE(4-digit LED with potentiometer, English overlay) Optional: OPE-S(4-digit LED), SRW-0EX(Multilingual (English,French, German, Italian, Spanish, and Portuguese) operator with copy function), ICS-1,3(Cable for operators(1m, 3m))													
Weight I	kg (lbs.)		3.5 (7.7)	3.5 (7.7)	3.5 (7.7)	3.5 (7.7)	5 (11)	5 (11)	5 (11)	12 (26.4)	12 (26.4)	12 (26.4)	20 (44)	30 (66)	30 (66)	50 (110)

- *1: Up to 30kW.
 An optional conduit box is required for 37kW to 55kW to meet NEMA 1.
 *2: The protection method conforms to JEM 1030 / NEMA(U.S.).
 *3: The applicable motor refers to Hitachi standard 3-phase motor (4-pole). To use other motors, care must be taken to prevent the rated motor current (50Hz) from exceeding the rated output current of the inverter.
- *4: The output voltage decreases as the main power supply voltage decreases except for the use of AVR function.
 *5: To operate the motor beyond 50/60Hz, please consult with the motor manufacturer about the maximum allowable rotation speed.
- *6: Braking resistor is not integrated in the inverter. Please install optional braking resistor or dynamic braking unit when large braking torque is

- \star 7: Storage temperature refers to the temperature in transportation. \star 8: Conforms to the test method specified in JIS C0040(1999). \star 9: When using the inverter from 40° to 50°C ambient, the output current of the inverter must be derated (see the next section on derating curves).

	lter	n					400\	/ Class				
Model	1101	UL version	015HFU2	022HFU2	040HFU2	055HFU2	075HFU2	110HFU2	150HFU2	185HFU2	220HFU2	300HFU2
L300P->	⟨XX ├	CE version	015HFE2	022HFE2	040HFE2	055HFE2	075HFE2	110HFE2	150HFE2	185HFE2	220HFE2	300HFE2
Enclosu	re (*2)						IP20 (NEN	/A 1) (*1)				
Applicable	motor (4-pol	e, kW(HP)) (*3)	1.5(2)	2.2(3)	4.0(5)	5.5(7.5)	7.5(10)	11(15)	15(20)	18.5(25)	22(30)	30(40)
Rated ca	oacity _	400V	2.6	3.6	5.9	8.3	11	15.2	20.0	25.6	29.7	39.4
(kVA)		480V	3.1	4.4	7.1	9.9	13.3	18.2	24.1	30.7	35.7	47.3
	put voltage						3-wire) 380-4			1		
	put curren	_ ` /	4.2	5.8	9.5	13	18	24	32	41	47	63
	power supply utput volta	capacity (kVA)	3	4.4	8 2 ph	11 ase (3-wire) 3	15	22	30	37	44	60
		ontinuous)(A)	3.8	5.3	8.6	12	16	22	29	37	43	57
Control		ontinuous)(rt)	3.0	J.3	0.0		ine to line sir			37	7-5	- 37
	equency ran	ge (*5)	0.1-400Hz									
	cy accurac	<u> </u>			Digital: ±0	0.01% of the	maximum fre	equency, Ana	alog: ±0.2%((25±10°C)		
Frequer	cy resoluti	on		Digital setting: (setting: (Maximu					-bit-10-+10V)	
V/f char	V/f characteristics				V/f option	nally variable				d torque)		
	d capacity						6 for 60sec.,					
Accelerat	ion/decelera			0.0	01-3,600sec	c. (Linear/cur	ve, accel./de	cel. selection), Two-stage			
	Dynamic	•			Built-in BR	D circuit(opti	onal resistor)				dynamic bra	king unit
Braking	(Short-tin	116) ("0)							rotion	(option)	no. it	
	DC braki	ng				at start; unde force, time, a			ration, or via	an external I	nput	
		Operator			(Staking I	o. oo, amo, a	Up and D					
	Frequency						Potenti					
	setting	External signal		DC	0-10V, -10	-+10V (inpu	t impedance	10kΩ), 4-20	mA (input im	pedance 10	0ω)	
		External port		DC 0-10V, -10 -+10V (input impedance $10k\Omega$), 4-20mA (input impedance 100Ω) RS-485 interface								
	Forward/	Operator	Run key/Stop key (FW/RV can be set by function command.)									
	reverse	External signal									available	
Input	Start/stop	External port					Set by I	RS-485				
signal	to termin	minals ive functions als)	SET(Second motor constants setting), 2CH(Second accel./decel.), FRS(Free-run stop), EXT(External trip), USP(Unattended start protection), CS(Change to/from commercial power supply),SFT(Software lock), AT(Analog input selection), RS(Reset), STA(3-wire start), STP(3-wire stop), F/R(3-wire fwd./rev.), PID(PID On/Off), PIDC(PID reset), UP/DWN(Remote-controlled accel./decel.) UDC(Remote-controlled data clearing), SF1-SF7(Multispeed bit command 1-7), OLR(Overload limit change), ROK(RUN Permissive) and NO(Not selected) One terminal(PTC)									
	Thermist											
Output	Intelligent terminals	output	Assign three functions to two NO contacts and one NO-NC combined contact (RUN, FA1, FA2, OL, OD, AL, FA3, IP, UV, RNT, ONT RMD and THM)									
signal	Intelligent output teri		Analog voltage, analog current, PWM output									
Display	monitor		Output frequency, output current, scaled value of output frequency, trip history, I/O terminal condition, input power, output voltage									
		e parameters	V/f free-setting (up to 7 points), frequency upper/lower limit, frequency jump, accel./decel. curve selection, manual torque boost value and frequency adjustment, analog meter tuning, starting frequency, carrier frequency, electronic thermal protection level, external frequency output zero/span reference, external frequency input bias start/end, analog input selection, retry after trip, reduced voltage soft start, overload restriction, automatic energy-saving									
Carrier f	requency r	ange					0.5-1					
Protectiv	ve function	s	error, und voltage p	Over-current protection, overload protection, braking resistor overload protection, over-voltage protection, EEPROM error, under-voltage error, CT(Current transformer) error, CPU error, external trip, USP error, ground fault, input over-voltage protection, instantaneous power failure, option 1 connection error, option 2 connection error, inverter thermal trip, phase failure detection, IGBT error, thermistor error								
Environmer	ntal temperat	operating /storage ure(*7)/humidity				-40°C(*9)/-		25-90%RH (No condens	ation)		
conditions		ion (*8)				/s² (0.6G), 10		so (n.s:	luo a :	duat\		
Color	Locati	on			Altitu	de 1,000m o	<u> </u>	rs (no corros ue	ive gases or	uus()		
Options				s, input/outpu bles, Networ		OC reactors, cards			resistors, b	raking units,	LCR filter, c	ommuni-
Operato	r		OPE-SR(4-digit LED with potentiometer) / OPE-SRE(4-digit LED with potentiometer, English overlay) Optional: OPE-S(4-digit LED), SRW-0EX(Multilingual (English,French, German, Italian, Spanish, and Portuguese) operator with copy function), ICS-1,3(Cable for operators(1m, 3m))									
Weight I	kg (lbs.)		3.5 (7.7)	3.5 (7.7)	3.5 (7.7)	3.5 (7.7)	5 (11)	5 (11)	5 (11)	12 (26.4)	12 (26.4)	12 (26.4)

- *1: Up to 30kW.

 An optional conduit box is required for 37kW to 55kW to meet NEMA 1.

 *2: The protection method conforms to JEM 1030 / NEMA(U.S.).

 *3: The applicable motor refers to Hitachi standard 3-phase motor (4-pole).

 To use other motors, care must be taken to prevent the rated motor current (50Hz) from exceeding the rated output current of the inverter.

- *4: The output voltage decreases as the main power supply voltage decreases except for the use of AVR function.
 *5: To operate the motor beyond 50/60Hz, please consult with the motor manufacturer about the maximum allowable rotation speed.
 *6: Braking resistor is not integrated in the inverter. Please install optional braking resistor or dynamic braking unit when large braking torque is required.

- *7: Storage temperature refers to the temperature in transportation.
 *8: Conforms to the test method specified in JIS C0040(1999).
 *9: When using the inverter from 40° to 50°C ambient, the output current of the inverter must be derated (see the next section on derating curves).

STANDARD SPECIFICATIONS

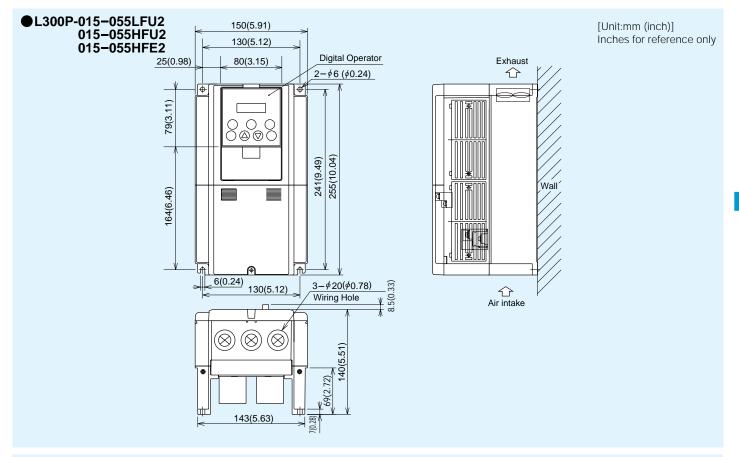
	lter	n				400V Class						
Model		UL version	370HFU2	450HFU2	550HFU2	750HFU2	900HFU2	1100HFU2	1320HFU2			
L300P->	(XX	CE version	370HFE2	450HFE2	550HFE2	750HFE2	900HFE2	1100HFE2	1320HFE2			
Enclosu	re (*2)			IP20 (NEN	MA 1) (*1)			IP00				
Applicable	motor (4-pole	e, kW(HP)) (*3)	37(50)	45(60)	55(75)	75(100)	90 (125)	110 (150)	132 (175)			
Rated car	pacity _	400V	48.4	58.8	72.7	93.5	110.8	135.0	159.3			
(kVA)		480V	58.1	70.1	87.2	112.2	133.0	162.1	191.2			
	put voltage					nase (3-wire) 380-	· , , , , , , , , , , , , , , , , , , ,					
	put current	_ , ,	77	94	116	149	176	215	253			
		capacity (kVA)	74	90	110	150	180	220	264			
	utput volta	<i>,</i> , , , , , , , , , , , , , , , , , ,		T .		wire) 380-480V (Co		, ,				
		ontinuous)(A)	70	85	105	135	160	195	230			
Control		(.l. E)			Line	to line sine wave P	VVIVI					
	equency ran	<u> </u>		Digital.	LO 010/ of the me		Analog, ±0.20/(2	E±100C\				
	cy accurac	•	Digita	: Digital: 1 I setting: 0.01Hz, Analo		ximum frequency,			.10\/\			
Frequency resolution V/f characteristics			Digita			f control (Constant			-+1UV)			
				v/i optic		r 60sec., 150% for		(torque)				
	d capacity ion/decelera	tion time		0.01 – 3		e, accel./decel. selecti		l /decel				
Accelerat	Dynamic			0.01-3,	,		, ,	inaccol.				
	(Short-tin				External c	lynamic braking ur	nit (option)					
Braking	(5517 111	, (•,		Dorform	s at start: undor so	et frequency at dec	oloration or via a	n external innut				
	DC brakii	ng				perating frequenc		п елетагири				
		Operator		(Draking		Up and Down keys						
	Frequency	Potentiometer				Potentiometer						
	setting	External signal		DC 0-10V, -10-+10V (input impedance 10kΩ), 4-20mA (input impedance 100Ω)								
		External port		RS-485 interface								
	Forward/	Operator	Run key/Stop key (FW/RV can be set by function command.)									
	reverse	External signal	FW RUN/STOP (NO contact), RV set by terminal assignment (NO/NC selection), 3-wire input available									
lan.ut		External port			,	Set by RS-485	, , , , .		-			
Input signal			DV/(Dovorco)	CF1-CF4(Multispe	ad command) IC		ornal DC braking)				
	Intelligen input terr (Assign f to termin	ninals ive functions	SET(Second motor constants setting), 2CH(Second accel./decel.), FRS(Free-run stop), EXT(External trip), USP(Unattended start protection), CS(Change to/from commercial power supply),SFT(Software lock), AT(Analog input selection), RS(Reset), STA(3-wire start), STP(3-wire stop), F/R(3-wire fwd./rev.), PID(PID On/Off), PIDC(PID reset), UP/DWN(Remote-controlled accel./decel.) UDC(Remote-controlled data clearing), SF1-SF7(Multispeed bit command 1-7), OLR(Overload limit change), ROK(RUN Permission) and NO(Not selected)									
	Thermisto	or input	One terminal(PTC)									
Output	Intelligent terminals	output	Assign three functions to two NO contacts and one NO-NC combined contact (RUN, FA1, FA2, OL, OD, AL, FA3, IP, UV, RNT, ONT, RMD and THM)									
signal	Intelligent	monitor	· · · · · · · · · · · · · · · · · · ·									
	output terr	minals	Analog voltage, analog current, PWM output									
Display	monitor		Output frequence	Output frequency, output current, scaled value of output frequency, trip history, I/O terminal condition, input power, output voltage								
Other us	ser-settable	e parameters	torque boost v mal protection	y (up to 7 points), alue and frequency level, external freq rafter trip, reduced	y adjustment, anal juency output zero voltage soft start,	og meter tuning, st b/span reference, e	arting frequency, external frequency	carrier frequency, input bias start/er	electronic ther-			
Carrier f	requency r	ange		0.5-1				0.5-8kHz				
Protectiv	ve functions	S	error, under-voltage protect	orotection, overloa oltage error, CT(C) ction, instantaneou ure detection, IGB	urrent transformer s power failure, o	r) error, CPU error, ption 1 connection	external trip, US	SP error, ground fa	ault, input over-			
Environmer	ntal temperat	operating /storage ure(*7)/humidity		-1	. , ,)-65℃ / 25-90%R		tion)				
conditions		on (*8)				m/s² (0.3G), 10-55						
Location				Altii		ss, indoors (no cor		dust)				
Color					Gray (Bez	el for digital opera	tor is blue)					
Options						, DC reactors, rad Inication cables, N						
Operato	r		Optional: OPE	it LED with potentic -S(4-digit LED), SR copy function), ICS	RW-0EX(Multilingu	al (English, French,			uguese)			
Weight I	kg (lbs.)		20 (44)	30 (66)	30 (66)	30 (66)	60 (132)	60 (132)	80 (176)			
									-			

- An optional conduit box is required for 37kW to 55kW to meet NEMA 1.

 *2: The protection method conforms to JEM 1030 / NEMA(U.S.).
- *3: The applicable motor refers to Hitachi standard 3-phase motor (4-pole). To use other motors, care must be taken to prevent the rated motor current (50Hz) from exceeding the rated output current of the inverter.
- *4: The output voltage decreases as the main power supply voltage decreases except for the use of AVR function.
- *5: To operate the motor beyond 50/60Hz, please consult with the motor manufacturer about the maximum allowable rotation speed.
- *6: Braking resistor is not integrated in the inverter. Please install optional braking resistor or dynamic braking unit when large braking torque is required.

- \star 7: Storage temperature refers to the temperature in transportation. \star 8: Conforms to the test method specified in JIS C0040(1999). \star 9: When using the inverter from 40° to 50°C ambient, the output current of the inverter must be derated (see the next section on derating curves).

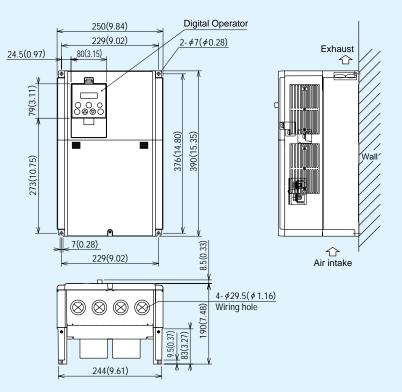
DIMENSIONS



●L300P-075-150LFU2, 075-150HFE2, 075-150HFU2 [Unit:mm (inch)] Inches for reference only 210(8.27) Digital Operator 189(7.44) 2- \phi 7 (\phi 0.28) Exhaust 24.5(0.97) 80(3.15) 79(3.11) 246(9.69) 260(10.24) 170(6.69) 7(0.28) 189(7.44) 仚 8.5(0.33) Air intake 3- \(\phi\)25(\(\phi\)0.98) Wiring hole \otimes \otimes \otimes 170(6.69) 82(3.23) 7(0.28) 203(7.99)

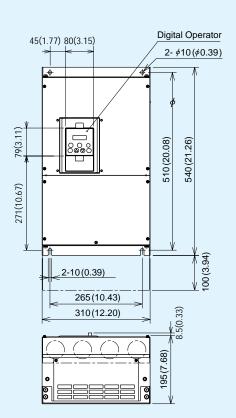
DIMENSIONS

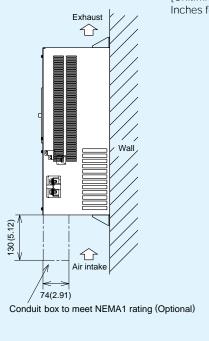
●L300P-185-300LFU2, 185-300HFE2, 185-300HFU2



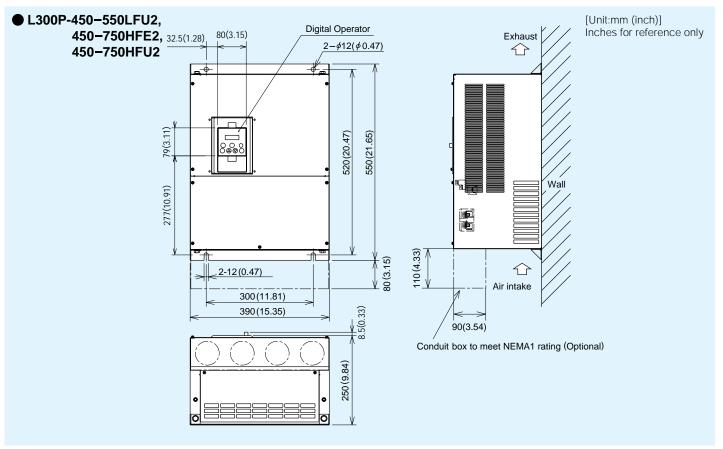
[Unit:mm (inch)] Inches for reference only

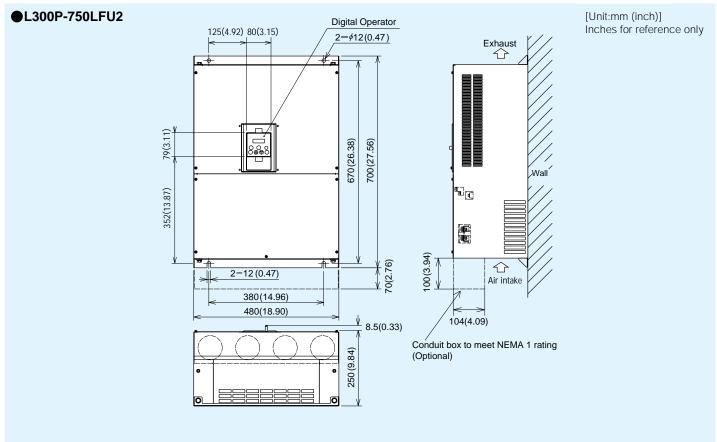
● L300P-370LFU2, 370HFE2, 370HFU2



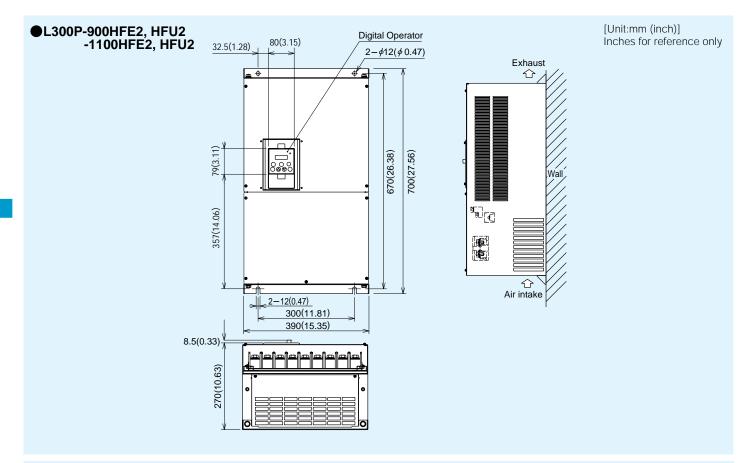


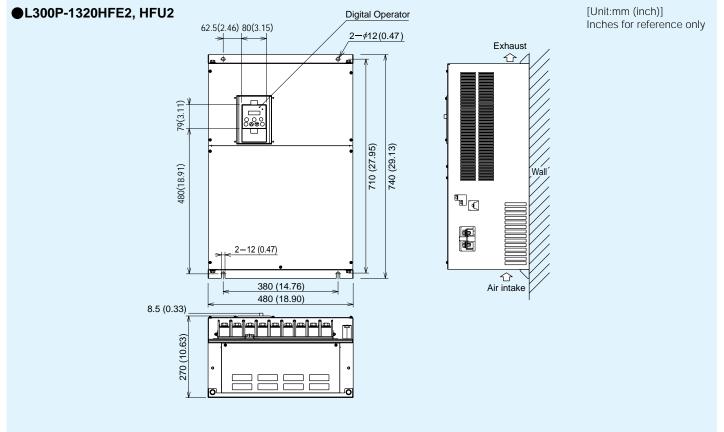
[Unit:mm (inch)] Inches for reference only





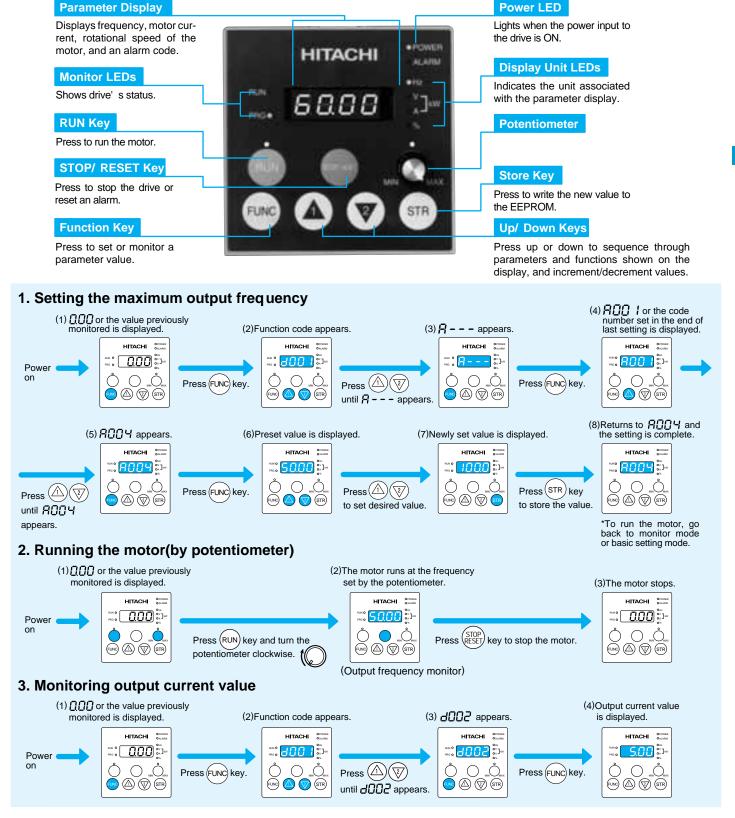
DIMENSIONS





OPERATION and PROGRAMMING

L300P Series can be easily operated with the digital operator (OPE-SR) provided as standard. The Digital operator can also be detached and used for remote-control. A multilingual (English, French, German Italian, Spanish, and Portuguese) operator with copy function (SRW-0EX) or a digital operator without potentiometer(OPE-S) is also available as an option. (For US version, OPE-SRE (English overlay with potentiometer) is provided as standard.)



FUNCTION LIST

Monitoring Functions and Main Profile Parameters

I	<pre></pre>
I	X = Not permitted

C	Code	Name	Description		Default Setting -FE(CE) -FU2(UL)		Run-time Data Edit (Enabled at b031)
	d001	Output frequency monitor	0.00-99.99/100.0-400.0Hz	_	_	-	-
	d002	Output current monitor	0.0-999.9A	-	-	-	_
	d003	Motor rotational direction monitor	F(Forward) / o(Stop) / r(Reverse)	-	-	-	_
	d004	Process variable (PV), PID feedback monitor	0.00-99.99/100.0-999.9/10009999./1000-9999/ [100- [999(10,000-99,900)	-	-	-	-
	d005	Intelligent input terminal status	FW	-	-	-	-
Monitor Mode	d006	Intelligent output terminal status		-	-	-	-
를	d007	Scaled output frequency monitor	0.00-99.99/100.0-999.9/10009999./1000-3996(10,000-39,960)	-	-	-	_
Š	d013	Output voltage monitor	0.0-600.0V	-	-	-	_
	d014	Power monitor	0.0-999.9kW	-	-	-	-
	d016	Cumulative RUN time monitor	09999./1000-9999/ [100-[999 (10,000-99,900)hr	-	-	-	_
	d017	Cumulative power-on time monitor	09999./1000-9999/ [100-[999 (10,000-99,900)hr	-	-	-	_
	d080	Trip count monitor	09999./1000-6553(10,000-65,530)	-	-	-	_
	d081 d086	Trip monitor 1-6	Displays trip event information	-	-	-	-
	d090	Warning monitor	Warning code	-	-	-	-
	F001	Output frequency setting	0.0, Starting frequency to maximum frequency / maximum frequency for second motor	0.00Hz	0.00Hz	0	0
ge	F002	Acceleration time (1) setting	0.01-99.99/100.0-999.9/10003600. sec.	30.00s	60.00s	0	0
Setting Mode	F202	Acceleration time (1) setting for second motor	0.01-99.99/100.0-999.9/10003600. sec.	30.00s	60.00s	0	0
ting	F003	Deceleration time (1) setting	0.01-99.99/100.0-999.9/10003600. sec.	30.00s	60.00s	0	0
Set	F203	Deceleration time (1) setting for second motor	0.01-99.99/100.0-999.9/10003600. sec.	30.00s	60.00s	0	0
	F004	Motor rotational direction setting	00(Forward) / 01 (Reverse)	00	00	×	×
u	A	A Group: Standard functions					
ncţi	b	b Group: Fine tuning functions					
T.	C	C Group: Intelligent terminal functions					
Expanded Function	H	H Group: Motor constants functions					
par	P	P Group: Expansion card functions					
ш	U	U Group: User-selectable menu functions					

● A Group: Standard Functions

= Allowed X = Not permitted

	Code	Name	Description			Run-time	
	Jouc	rtanio	Description	-FE(CE)	-FU2(UL)		(Enabled at b031)
	A001	Frequency source setting	00(Potentiometer) / 01(Terminals) / 02(Operator) / 03(RS485) / 04 (Expansion card 1) / 05(Expansion card 2)	01	01	×	×
ing	A002	Run command source setting	01(Terminals) / 02(Operator) / 03(RS485) / 04 (Expansion card 1) / 05(Expansion card 2)	01	01	×	×
Setting	A003	Base frequency setting	30.00Hz-Maximum frequency	50.	60.	×	×
<u>S</u>	A203	Base frequency setting for second motor	30.00Hz-Maximum frequency for second motor	50.	60.	×	×
Basic	A004	Maximum frequency setting	30.00-400.0Hz	50.	60.	×	×
	A204	Maximum frequency setting for second setting	30.00-400.0Hz	50.	60.	×	×
_	A005	AT selection	00(Selection between O and OI at AT) / 01(Selection between O and O2 at AT)	00	00	×	×
ti	A006	O2 selection	00(Independent) / 01(Only positive) / 02(Both positive and negative)	00	00	×	×
Setting	A011	O-L input active range start frequency	0.00-400.0Hz	0.00	0.00	×	0
Ħ	A012	O-L input active range end frequency	0.00-400.0Hz	0.00	60.00	×	0
Analog Input	A013	O-L input active range start voltage	0100.%	0.	0.	×	0
g	A014	O-L input active range end voltage	0100.%	100.	100.	×	0
-Fu	A015	O-L input start frequency enable	00(External frequency output zero reference) / 01(0Hz)	01	01	×	0
	A016	External frequency filter time constant	130. (Sampling time = 2 msec.)	8.	8.	×	0
ing	A019	Multispeed operation selection	00(Binary: up to 16-stage speed at 4 terminals) / 01(Bit: up to 6-stage speed at 5 terminals)	00	00	×	×
Setting	A020	Multispeed frequency setting (0)	0.00, Starting frequency to maximum frequency	0.00	0.00	0	0
5	A220	Multispeed frequency setting (0) for second motor	0.00, Starting frequency to maximum frequency for second motor	0.00	0.00	0	0
ging Freque	A021 I A035	Multispeed frequency setting (1-15)	0.00, Starting frequency to maximum frequency	0.00	0.00	0	0
g	A038	Jog frequency setting	0.00, Starting frequency to 9.99Hz	1.00	1.00	0	0
Multispeed and Jogging Frequency	A039	Jog stop mode	00(Free-run stop/disable during RUN) / 01(Deceleration to stop/ disable during RUN) / 02(DC braking to stop/ disable during RUN) / 03(Free-run stop/ enable during RUN) / 04(Deceleration to stop/ enable during RUN) / 05(DC braking to stop/ enable during RUN)	00	00	×	0

S = Allowed X = Not permitted

						$L \times = Not$	permitted
Cod	le	Name	Description	Default	Setting	Run-time Setting	Run-time Data Edi (Enabled at b031)
	A041	Torque boost method selection	00(Manual torque boost) / 01(Automatic torque boost)	00	00 -F02(0L)	×	(Lilabicu ai 1031)
	A241	Torque boost method selection for second motor	00(Manual torque boost) / 01(Automatic torque boost)	00	00	X	X
	A042	Manual torque boost value	0.0-20.0%	1.0	1.0	Ô	Ô
	A242	Manual torque boost value for second motor	0.0-20.0%	1.0	1.0	0	0
V/f	A043	Manual torque boost value for second motor Manual torque boost frequency adjustment	0.0-50.0%	5.0	5.0	0	0
Characteristic	A243	Manual torque boost frequency adjustment for second motor	0.0-50.0%	5.0	5.0	0	0
	A044	V/f characteristic curve selection	00(VC) / 01(VP 1.7th power) / 02(V/f free-setting)	00	01	×	X
	A244	V/f characteristic curve selection for second motor	00(VC) / 01(VF 1.7th power) / 02(V/f free-setting)	00	01	×	×
	A045	V/f gain setting	20100.	100.	100.	Ô	Ô
	A045		00(Disabled) / 01(Enabled)	00	00	×	0
		DC braking enable	0.00-60.00Hz	0.50	0.50	X	
	A052	DC braking frequency setting	0.0-5.0sec.			X	0
	A053	DC braking wait time		0.0	0.0		0
DC Braking	A054	DC braking force setting	070.%	0.	0.	X	0
		DC braking time setting	0.0-60.0sec.	0.0	0.0	×	0
	A056	DC braking edge or level detection	00(Edge) / 01(Level)	01	01	×	0
	A057	DC braking force setting at the starting point	070.%	0.	0.	X	0
	A058	DC braking time setting at the starting point	0.0-60.0sec.	0.0	0.0	×	0
	A059	DC braking carrier frequency setting	0.5-12kHz (To be derated) (0.5-8kHz) ^(*1)	3.0	3.0	×	×
	A061	Frequency upper limit setting	0.00, Starting frequency to maximum frequency	0.00	0.00	×	0
	A261	Frequency upper limit setting for second motor	0.00, Starting frequency to maximum frequency for second motor	0.00	0.00	×	0
	A062	Frequency lower limit setting	0.00, Starting frequency to maximum frequency	0.00	0.00	×	0
	A262	Frequency lower limit setting for second motor	0.00, Starting frequency to maximum frequency for second motor	0.00	0.00	×	0
Upper/	A063	Jump frequency (1) setting	0.00-99.99/100.0-400.0Hz	0.00	0.00	×	0
Lower Limit and	A064	Jump frequency width (1) setting	0.00-10.00Hz	0.50	0.50	×	0
Jump	A065	Jump frequency (2) setting	0.00-99.99/100.0-400.0Hz	0.00	0.00	×	0
Frequency	A066	Jump frequency width (2) setting	0.00-10.00Hz	0.50	0.50	×	0
	A067	Jump frequency (3) setting	0.00-99.99/100.0-400.0Hz	0.00	0.00	×	0
	A068	Jump frequency width (3) setting	0.00-10.00Hz	0.50	0.50	×	0
	A069	Acceleration hold frequency setting	0.00-99.99/100.0-400.0Hz	0.00	0.00	×	0
	A070	Acceleration stop time setting	0.0-60.0sec.	0.0	0.0	×	0
	A071	PID function enable	00(Disable) / 01(Enable)	00	00	×	0
	A072	PID proportional gain	0.2-5.0	1.0	1.0	0	0
PID Control	A073	PID integral gain	0.0-3600.0sec.	1.0	1.0	0	0
FID COILLO	A074	PID differential gain	0.0-100.0sec.	0.0	0.0	0	0
	A075	Process variable scale conversion	0.01-99.99%	1.00	1.00	×	0
	A076	Process variable source setting	00(at OI) / 01(at O)	00	00	×	0
AVR	A081	AVR function selection	00(Always ON) / 01(Always OFF) / 02(OFF during deceleration)	00	00	×	×
Function	A082	AVR voltage selection	200/215/220/230/240, 380/400/415/440/460/480V	230/400	230/460	×	×
	A085	Operation mode selection	00(Normal operation) / 01(Energy-saving operation)	00	00	×	×
	A086	Energy saving mode tuning	0.0-100.0sec.	50.0	50.0	0	0
	A092	Acceleration time (2)	0.01-99.99/100.0-999.9/10003600.sec.	15.00	15.00	0	Ō
	A292	Acceleration time (2) for second motor	0.01-99.99/100.0-999.9/10003600.sec.	15.00	15.00	Ō	0
	A093	Deceleration time (2)	0.01-99.99/100.0-999.9/10003600.sec.	15.00	15.00	0	0
Operation	A293	Deceleration time (2) for second motor	0.01-99.99/100.0-999.9/10003600.sec.	15.00	15.00	0	0
Mode and	A094	Select method to switch to second accel./ decel. profile	00(2CH input from terminal) / 01(Transition frequency)	00	00	×	×
Accel./ Decel.	A294	Select method to switch to second accel./ decel. profile for second motor	00(2CH input from terminal) / 01(Transition frequency)	00	00	×	×
Function	A095	Accel(1) to Accel(2) frequency transition point	0.00-99.99/100.0-400.0Hz	0.00	0.00	X	×
	A295	Accel(1) to Accel(2) frequency transition point for second motor	0.00-99.99/100.0-400.0Hz	0.00	0.00	X	×
	A096	Decel(1) to Decel(2) frequency transition point	0.00-99.99/100.0-400.0Hz	0.00	0.00	×	×
	A296	Decel(1) to Decel(2) frequency transition point for second motor	0.00-99.99/100.0-400.0Hz	0.00	0.00	×	×
	A097	Acceleration curve selection	00(Linear)/ 01(S-curve)/ 02(U-shape)/ 03(Reverse U-shape)	0.00	0.00	×	X
	A098	Deceleration curve selection	00(Linear)/ 01(S-curve)/ 02(U-shape)/ 03(Reverse U-shape)	00	00	×	×
	A101	Ol-L input active range start frequency	0.00-400.0Hz	0.00	0.00	×	Ô
	A101	OI-L input active range end frequency	0.00-400.0Hz	0.00	60.00	X	0
	A102	OI-L input active range end frequency OI-L input active range start voltage	0100.%	20	20	X	0
	A103		0100.%	100	100	X	0
External Frequency	A104	OI-L input start frequency enable		01	01	X	0
Tuning	-	OI-L input start frequency enable	00(External frequency output zero reference) / 01(0Hz) - 400.0-400.0Hz		0.00	X	
	A111	O2-L input active range and frequency		0.00			0
	A112	O2-L input active range end frequency	-400.0-400.0Hz	0.00	0.00	X	0
	A113	O2-L input active range start voltage	_100100.%	-100	-100	×	0
A 1 /	A114	O2-L input active range end voltage	-100100.%	100	100	×	0
	A131	Acceleration curve constants setting	01(Smallest deviation)-10(Largest deviation)	02	02	×	0
Accel./ Decel. Curve	A132	Deceleration curve constants setting	01(Smallest deviation)-10(Largest deviation)	02	02	×	0

(*1) 90kW and over

●B Group : Fine Tuning Functions

= Allowed X = Not permitted

OB GIG	oup.	Fille Fulling Fullcholis				L X = Not	permitted_
Code	le	Name	Description	Default	Setting -FU2(UL)	Run-time Setting	Run-time Data Edit (Enabled at b031)
	b001	Selection of automatic restart mode	00(Alarm output after trip, automatic restart disable) / 01(Restart at 0Hz) / 02(Resume operation after frequency matching) / 03(Resume previous frequency after	00	00	×	Cilculated at 10031)
Destart offer	b002	Allowable instantaneous power failure time	frequency matching, then decelerate to stop and display trip information) 0.3–25.0sec.	1.0	1.0	×	0
Restart after Instantaneous	b003	Time delay enforced before motor restart	0.3-100.0sec.	1.0	1.0	X	Õ
Power Failure	b004	Instantaneous power failure and under-voltage trip enable	00(Disable) / 01(Enable) / 02(Disable during stop and ramp to stop)	00	00	X	Õ
	b005	Number of restarts after instantaneous power failure and under-voltage trip	00(16 times) / 01(Always restart)	00	00	×	Õ
	b006	Phase loss detection enable	00(Disable) / 01(Enable)	01	01	X	Ö
	b000	Restart frequency setting	0.00-99.99/100.0-400.0Hz	0.00	0.00	×	Ö
		, , ,		Rated	Rated		
	b012	Level of electronic thermal setting	0.20*rated current-1.20*rated current	current Rated	current Rated	×	0
	b212	Level of electronic thermal setting for second motor	0.20*rated current-1.20*rated current	current	current	×	0
	b013	Electronic thermal characteristics	00(Reduced torque) / 01(Constant torque) / 02(V/f free-setting)	01	00	X	0
Electronic Thermal	b213	Electronic thermal characteristics for second motor	00(Reduced torque) / 01(Constant torque) / 02(V/f free-setting)	01	00	×	0
THEITHAI	b015	Free-setting electronic thermal frequency (1)	0400.Hz	0.	0.	×	0_
	b016	Free-setting electronic thermal current (1)	0.0-1000.A	0.0	0.0	×	0_
	b017	Free-setting electronic thermal frequency (2)	0400.Hz	0.	0.	×	0
	b018	Free-setting electronic thermal current (2)	0.0-1000.A	0.0	0.0	X	0
	b019	Free-setting electronic thermal frequency (3)	0400.Hz	0.	0.	×	0
	b020	Free-setting electronic thermal current (3)	0.0-1000.A	0.0	0.0	×	Ö
	b021	Overload restriction operation mode	00(Disable) / 01(Enable during accel./constant speed) / 02(Enable during constant speed)	01	01	×	0
	b022	Overload restriction setting	0.50*rated current-1.50*rated current	Rated current* 1.20	Rated current* 1.10	×	0
Overload	b023	Deceleration rate at overload restriction	0.10-30.00	1.00	15.00	X	0
Restriction	b024	Overload restriction operation mode (2)	00(Disable) / 01(Enable during accel./ constant speed) / 02(Enable at constant speed)	01	01	×	0
	b025	Overload restriction setting (2)	0.50*rated current=1.50*rated current	Rated current* 1.20	Rated current*	×	0
	b026	Deceleration rate at overload restriction (2)	0.10-30.00	1.00	1.00	×	0
	5020	Deceleration rate at overload restriction (2)	00(All parameters except b031 are locked when SFT from terminal is	1.00	1.00		
Software Lock	b031	Software lock mode selection	on) / 01 (All parameters except b031 and output frequency F001 are locked when SFT from terminal is on) / 02(All parameters except b031 are locked) / 03(All parameters except b031 and output frequency F001 are locked) / 10(Run-time data edit mode)	01	01	×	0
	b034	RUN/ power-on warning time	09999./1000-6553(10,000-65,5300)hr (Output to intelligent terminal)	0.	0.	X	0
	b035	Rotational direction restriction	00(Enable for both directions) / 01(Enable for forward) / 02(Enable for reverse)	00	00	×	×
	b036	Reduced voltage soft start selection	00(Short)-06(Long)	06	06	×	0
	b037	Function code display restriction	00(All) / 01(Utilized functions) / 02(User-selected functions only)	00	00	X	0
	b080	AM terminal analog meter adjustment	0-255	180	180	0	0
	b081	FM terminal analog meter adjustment	0-255	60	60	0	0
	b082	Start frequency adjustment	0.10-9.99Hz	0.50	0.50	X	0
	b083	Carrier frequency setting	0.5-12.0kHz (To be derated) {0.5-8kHz}(*1)	3.0	3.0	X	Ŏ
Others	b084	Initialization mode	00(Trip history clear) / 01(Parameter initialization) / 02(Trip history clear and parameter initialization)	00	00	×	×
	b085	Country code for initialization	00(Japanese version) / 01(European version) / 02(North American version)	01	02	X	X
	b086	Frequency scaling conversion factor	0.1-99.9	1.0	1.0	ô	ô
	b087	STOP key enable	0.1-99.9 00(Enable) / 01(Disable)	00	00	X	0
		Resume on free-run stop cancellation mode				X	
	b088 b090	Dynamic braking usage ratio	00(Restart at 0Hz) / 01(Resume operation after frequency matching) 0.0-100.0%	0.0	00		0
	1111911	TO A STATE OF THE PROPERTY OF		U.U	0.0	X	0
		3 3				×	×
	b091	Stop mode selection	00(Deceleration and stop) / 01(Free-run stop)	00	00		
	b091 b092	Stop mode selection Cooling fan control	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always ON) / 01(Fan is ON during RUN including 5min. afetr power-on and stop)	00 00	00	X	X
	b091 b092 b095	Stop mode selection Cooling fan control Dynamic braking control	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always ON) / 01(Fan is ON during RUN including 5min. afetr power-on and stop) 00(Disable) / 01(Enable during run) / 02(Enable during stop)	00 00 00	00	×	0
	b091 b092 b095 b096	Stop mode selection Cooling fan control Dynamic braking control Dynamic braking activation level	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always ON) / 01(Fan is ON during RUN including 5min. afetr power-on and stop) 00(Disable) / 01(Enable during run) / 02(Enable during stop) 330-380/660-760V	00 00 00 360/720	00 00 360/720	× × ×	0
	b091 b092 b095 b096 b098	Stop mode selection Cooling fan control Dynamic braking control Dynamic braking activation level Thermistor for thermal protection control	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always ON) / 01(Fan is ON during RUN including 5min. afetr power-on and stop) 00(Disable) / 01(Enable during run) / 02(Enable during stop) 330-380/660-760V 00(Disable) / 01(PTC enable) / 02(NTC enable)	00 00 00 360/720 00	00 00 360/720 00	× × ×	0 0
	b091 b092 b095 b096 b098 b099	Stop mode selection Cooling fan control Dynamic braking control Dynamic braking activation level Thermistor for thermal protection control Thermistor for thermal protection level setting	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always ON) / 01(Fan is ON during RUN including 5min. afetr power-on and stop) 00(Disable) / 01(Enable during run) / 02(Enable during stop) 330-380/660-760V 00(Disable) / 01(PTC enable) / 02(NTC enable) 0.0-9999Ω	00 00 00 360/720 00 3000	00 00 360/720 00 3000	X X X X	0 0 0
	b091 b092 b095 b096 b098 b099 b100	Stop mode selection Cooling fan control Dynamic braking control Dynamic braking activation level Thermistor for thermal protection control Thermistor for thermal protection level setting Free-setting Vff frequency (1)	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always ON) / 01(Fan is ON during RUN including 5min. afetr power-on and stop) 00(Disable) / 01(Enable during run) / 02(Enable during stop) 330-380/660-760V 00(Disable) / 01(PTC enable) / 02(NTC enable) 0.0-9999\Omega 0Free-setting V/f frequency (2)	00 00 00 360/720 00 3000 0.0	00 00 360/720 00 3000 0.0	X X X X	0 0 0 0 X
	b091 b092 b095 b096 b098 b099 b100 b101	Stop mode selection Cooling fan control Dynamic braking control Dynamic braking activation level Thermistor for thermal protection control Thermistor for thermal protection level setting Free-setting V/f frequency (1) Free-setting V/f voltage (1)	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always ON) / 01(Fan is ON during RUN including 5min. afetr power-on and stop) 00(Disable) / 01(Enable during run) / 02(Enable during stop) 330-380/660-760V 00(Disable) / 01(PTC enable) / 02(NTC enable) 0.0-9999Ω	00 00 00 360/720 00 3000	00 00 360/720 00 3000 0.0	X X X X X	0 0 0 0 × ×
	b091 b092 b095 b096 b098 b099 b100 b101 b102	Stop mode selection Cooling fan control Dynamic braking control Dynamic braking activation level Thermistor for thermal protection control Thermistor for thermal protection level setting Free-setting Vff frequency (1) Free-setting Vff frequency (2)	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always ON) / 01(Fan is ON during RUN including 5min. afetr power-on and stop) 00(Disable) / 01(Enable during run) / 02(Enable during stop) 330-380/660-760V 00(Disable) / 01(PTC enable) / 02(NTC enable) 0.0-9999\Omega 0Free-setting V/f frequency (2)	00 00 00 360/720 00 3000 0.0	00 00 360/720 00 3000 0.0	X X X X X X	0 0 0 0 X X
	b091 b092 b095 b096 b098 b099 b100 b101	Stop mode selection Cooling fan control Dynamic braking control Dynamic braking activation level Thermistor for thermal protection control Thermistor for thermal protection level setting Free-setting Vff requency (1) Free-setting Vff voltage (1) Free-setting Vff frequency (2) Free-setting Vff voltage (2)	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always 0N) / 01(Fan is 0N during RUN including 5min. afetr power-on and stop) 00(Disable) / 01(Enable during run) / 02(Enable during stop) 330-380/660-760V 00(Disable) / 01(PTC enable) / 02(NTC enable) 0.0-9999Q 0Free-setting V/f frequency (2) 0.0-800.0V	00 00 00 360/720 00 3000 0.0	00 00 360/720 00 3000 0.0	X X X X X X	0 0 0 0 × × × ×
	b091 b092 b095 b096 b098 b099 b100 b101 b102	Stop mode selection Cooling fan control Dynamic braking control Dynamic braking activation level Thermistor for thermal protection control Thermistor for thermal protection level setting Free-setting Vff frequency (1) Free-setting Vff frequency (2)	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always 0N) / 01(Fan is 0N during RUN including 5min. afetr power-on and stop) 00(Disable) / 01(Enable during run) / 02(Enable during stop) 330-380/660-760V 00(Disable) / 01(PTC enable) / 02(NTC enable) 0.0-9999\Omega 0Free-setting V/f frequency (2) 0.0-800.0V 0Free-setting V/f frequency (3)	00 00 00 360/720 00 3000 0.0 0.0	00 00 360/720 00 3000 0.0 0.0	X X X X X X X	0 0 0 0 X X X X
	b091 b092 b095 b096 b098 b099 b100 b101 b102 b103	Stop mode selection Cooling fan control Dynamic braking control Dynamic braking activation level Thermistor for thermal protection control Thermistor for thermal protection level setting Free-setting Vff requency (1) Free-setting Vff voltage (1) Free-setting Vff frequency (2) Free-setting Vff voltage (2)	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always 0N) / 01(Fan is 0N during RUN including 5min. afetr power-on and stop) 00(Disable) / 01(Enable during run) / 02(Enable during stop) 330-380/660-760V 00(Disable) / 01(PTC enable) / 02(NTC enable) 0.0-9999Ω 0Free-setting V/f frequency (2) 0Free-setting V/f frequency (3) 0.0-800.0V	00 00 00 360/720 00 3000 0.0 0.0 0.0	00 00 360/720 00 3000 0.0 0.0 0.0	X X X X X X X X	0 0 0 0 X X X X
Free-setting	b091 b092 b095 b096 b098 b099 b100 b101 b102 b103 b104	Stop mode selection Cooling fan control Dynamic braking control Dynamic braking activation level Thermistor for thermal protection control Thermistor for thermal protection level setting Free-setting Vff frequency (1) Free-setting Vff voltage (1) Free-setting Vff voltage (2) Free-setting Vff frequency (2) Free-setting Vff frequency (3)	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always ON) / 01(Fan is ON during RUN including 5min. afetr power-on and stop) 00(Disable) / 01(Enable during run) / 02(Enable during stop) 330-380/660-760V 00(Disable) / 01(PTC enable) / 02(NTC enable) 0.0-9999\Omega 0Free-setting V/f frequency (2) 0.0-800.0V 0Free-setting V/f frequency (3) 0.0-800.0V 0Free-setting V/f frequency (4)	00 00 360/720 00 3000 0.0 0.0 0.0	00 00 360/720 00 3000 0.0 0.0 0.0	X X X X X X X X	O O O X X X X X X X X
Free-setting V/f pattern	b091 b092 b095 b096 b098 b099 b100 b101 b102 b103 b104 b105	Stop mode selection Cooling fan control Dynamic braking control Dynamic braking activation level Thermistor for thermal protection control Thermistor for thermal protection level setting Free-setting Vff frequency (1) Free-setting Vff voltage (1) Free-setting Vff voltage (2) Free-setting Vff frequency (2) Free-setting Vff frequency (3) Free-setting Vff voltage (3)	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always ON) / 01(Fan is ON during RUN including Smin. afetr power-on and stop) 00(Disable) / 01(Enable during run) / 02(Enable during stop) 330-380/660-760V 00(Disable) / 01(PTC enable) / 02(NTC enable) 0.0-9999 0Free-settling V/f frequency (2) 0.0-800.0V 0Free-settling V/f frequency (3) 0.0-800.0V 0Free-settling V/f frequency (4) 0.0-800.0V	00 00 360/720 00 3000 0.0 0.0 0.0 0.0	00 00 360/720 00 3000 0.0 0.0 0.0 0.0	X X X X X X X X X X	O O O X X X X X X X X X
	b091 b092 b095 b096 b098 b099 b100 b101 b102 b103 b104 b105 b106 b107	Stop mode selection Cooling fan control Dynamic braking control Dynamic braking activation level Thermistor for thermal protection control Thermistor for thermal protection level setting Free-setting V/f frequency (1) Free-setting V/f requency (2) Free-setting V/f voltage (2) Free-setting V/f voltage (2) Free-setting V/f voltage (3) Free-setting V/f voltage (3) Free-setting V/f frequency (4) Free-setting V/f voltage (4)	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always ON) / 01(Fan is ON during RUN including 5min. afetr power-on and stop) 00(Disable) / 01(Enable during run) / 02(Enable during stop) 330-380/660-760V 00(Disable) / 01(PTC enable) / 02(NTC enable) 0.0-9999\(\oldow \) 0Free-setting V/f frequency (2) 0.0-800.0V 0Free-setting V/f frequency (3) 0.0-800.0V 0Free-setting V/f frequency (4) 0.0-800.0V 0Free-setting V/f frequency (5) 0.0-800.0V	00 00 00 360/720 00 3000 0.0 0.0 0.0 0.0 0.0 0.0	00 00 360/720 00 3000 0.0 0.0 0.0 0.0 0.0 0.0	X X X X X X X X X X X	O O O X X X X X X X X X X X X X X X X X
	b091 b092 b095 b096 b098 b099 b100 b101 b102 b103 b104 b105 b106 b107 b108	Stop mode selection Cooling fan control Dynamic braking control Dynamic braking activation level Thermistor for thermal protection level setting Free-setting Vff frequency (1) Free-setting Vff voltage (1) Free-setting Vff voltage (2) Free-setting Vff frequency (3) Free-setting Vff requency (3) Free-setting Vff requency (4) Free-setting Vff voltage (5) Free-setting Vff requency (6)	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always 0N) / 01(Fan is 0N during RUN including 5min. afetr power-on and stop) 00(Disable) / 01(Enable during run) / 02(Enable during stop) 330-380/660-760V 00(Disable) / 01(PTC enable) / 02(NTC enable) 0.0-9999Q 0Free-setting V/f frequency (2) 0.0-800.0V 0Free-setting V/f frequency (3) 0.0-800.0V 0Free-setting V/f frequency (4) 0.0-800.0V 0Free-setting V/f frequency (5) 0.0-800.0V 0Free-setting V/f frequency (6)	00 00 360/720 00 3000 0.0 0.0 0.0 0.0 0.0 0.0 0.0	00 00 360/720 00 3000 0.0 0.0 0.0 0.0 0.0 0.0 0.0	X X X X X X X X X X X X X X X	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
	b091 b092 b095 b096 b098 b099 b100 b101 b102 b103 b104 b105 b106 b107 b108	Stop mode selection Cooling fan control Dynamic braking control Dynamic braking activation level Thermistor for thermal protection control Thermistor for thermal protection level setting Free-setting Vff frequency (1) Free-setting Vff voltage (1) Free-setting Vff voltage (2) Free-setting Vff voltage (2) Free-setting Vff voltage (3) Free-setting Vff voltage (3) Free-setting Vff requency (4) Free-setting Vff voltage (4) Free-setting Vff frequency (5) Free-setting Vff frequency (5) Free-setting Vff voltage (5)	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always 0N) / 01(Fan is 0N during RUN including 5min. afetr power-on and stop) 00(Disable) / 01(Enable during run) / 02(Enable during stop) 330-380/660-760V 00(Disable) / 01(PTC enable) / 02(NTC enable) 0.0-9999\(\Omega\) 0Free-setting V/f frequency (2) 0.0-800.0V 0Free-setting V/f frequency (3) 0.0-800.0V 0Free-setting V/f frequency (4) 0.0-800.0V 0Free-setting V/f frequency (5) 0.0-800.0V 0Free-setting V/f frequency (6) 0.0-800.0V	00 00 360/720 00 3000 0.0 0.0 0.0 0.0 0.0 0.0 0.0	00 00 360/720 00 3000 0.0 0.0 0.0 0.0 0.0 0.0 0.0	X X X X X X X X X X X X X X X	O O O X X X X X X X X X X X X X X X X X
	b091 b092 b095 b096 b098 b099 b100 b101 b102 b103 b104 b105 b106 b107 b108 b109 b110	Stop mode selection Cooling fan control Dynamic braking control Dynamic braking activation level Thermistor for thermal protection control Thermistor for thermal protection level setting Free-setting Vff requency (1) Free-setting Vff voltage (1) Free-setting Vff requency (2) Free-setting Vff requency (3) Free-setting Vff voltage (3) Free-setting Vff requency (4) Free-setting Vff requency (4) Free-setting Vff requency (5) Free-setting Vff requency (5) Free-setting Vff requency (6)	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always 0N) / 01(Fan is 0N during RUN including 5min. afetr power-on and stop) 00(Disable) / 01(Enable during run) / 02(Enable during stop) 330-380/660-760V 00(Disable) / 01(PTC enable) / 02(NTC enable) 0.0-9999\(\Omega\) 0Free-setting V/f frequency (2) 0.0-800.0V 0Free-setting V/f frequency (3) 0.0-800.0V 0Free-setting V/f frequency (4) 0.0-800.0V 0Free-setting V/f frequency (5) 0.0-800.0V 0Free-setting V/f frequency (6) 0.0-800.0V 0Free-setting V/f frequency (6) 0.0-800.0V 0Free-setting V/f frequency (7)	00 00 360/720 00 3000 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.	00 00 360/720 00 3000 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.	X X X X X X X X X X X X X	O O O X X X X X X X X X X X X X X X X X
	b091 b092 b095 b096 b098 b099 b100 b101 b102 b103 b104 b105 b106 b106 b107 b108 b109 b110	Stop mode selection Cooling fan control Dynamic braking control Dynamic braking activation level Thermistor for thermal protection control Thermistor for thermal protection level setting Free-setting Vff frequency (1) Free-setting Vff voltage (1) Free-setting Vff voltage (2) Free-setting Vff voltage (2) Free-setting Vff voltage (3) Free-setting Vff frequency (4) Free-setting Vff frequency (4) Free-setting Vff requency (5) Free-setting Vff frequency (5) Free-setting Vff frequency (6) Free-setting Vff frequency (6) Free-setting Vff frequency (6) Free-setting Vff voltage (6)	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always ON) / 01(Fan is ON during RUN including 5min. afetr power-on and stop) 00(Disable) / 01(Enable during run) / 02(Enable during stop) 330-380/660-760V 00(Disable) / 01(PTC enable) / 02(NTC enable) 0.0-9999\(\Omega\) 0Free-setting V/f frequency (2) 0Free-setting V/f frequency (3) 0.0-800.0V 0Free-setting V/f frequency (4) 0.0-800.0V 0Free-setting V/f frequency (5) 0.0-800.0V 0Free-setting V/f frequency (6) 0.0-800.0V 0Free-setting V/f frequency (6) 0.0-800.0V 0Free-setting V/f frequency (7) 0.0-800.0V	00 00 360/720 00 3000 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.	00 00 360/720 00 3000 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.	X X X X X X X X X X X X X X X X X X X	O O O X X X X X X X X X X X X X X X X X
	b091 b092 b095 b096 b098 b099 b100 b101 b102 b103 b104 b105 b106 b107 b108 b109 b110	Stop mode selection Cooling fan control Dynamic braking control Dynamic braking activation level Thermistor for thermal protection control Thermistor for thermal protection level setting Free-setting Vff requency (1) Free-setting Vff voltage (1) Free-setting Vff requency (2) Free-setting Vff requency (3) Free-setting Vff voltage (3) Free-setting Vff requency (4) Free-setting Vff requency (4) Free-setting Vff requency (5) Free-setting Vff requency (5) Free-setting Vff requency (6)	00(Deceleration and stop) / 01(Free-run stop) 00(Fan is always 0N) / 01(Fan is 0N during RUN including 5min. afetr power-on and stop) 00(Disable) / 01(Enable during run) / 02(Enable during stop) 330-380/660-760V 00(Disable) / 01(PTC enable) / 02(NTC enable) 0.0-9999\(\Omega\) 0Free-setting V/f frequency (2) 0.0-800.0V 0Free-setting V/f frequency (3) 0.0-800.0V 0Free-setting V/f frequency (4) 0.0-800.0V 0Free-setting V/f frequency (5) 0.0-800.0V 0Free-setting V/f frequency (6) 0.0-800.0V 0Free-setting V/f frequency (6) 0.0-800.0V 0Free-setting V/f frequency (7)	00 00 360/720 00 3000 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.	00 00 360/720 00 3000 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.	X X X X X X X X X X X X X	O O O X X X X X X X X X X X X X X X X X

©C Group: Intelligent Terminal Functions

 $\begin{bmatrix} \bigcirc = Allowed \\ \times = Not permitted \end{bmatrix}$

OC Gro	oup:	Intelligent Terminal Functions				L × = Not	permitted_
Code	le	Name	Description	Default	Setting -FU2(UL)	Run-time Setting	Run-time Data Edi (Enabled at b031)
	C001	Terminal (1) function	01(RV:Reverse) / 02(CF1:Multipeed(1)) / 03(CF2:Multispeed(2)) / 04(CF3:Multispeed(3)) / 05(CF4:Multispeed(4)) / 06(JG:Jogging) / 07(DB:External DC braking) /	18	18	×	0
	C002	Terminal (2) function	o8(SET:Second motor constants setting) // 09(2CH:Second accel./decel.) / 11(FRS:Free-run stop) / 12(EXT:External trip) / 13(USP:Unattended start protection) / 14(CS:Change toffrom commercial power supply) / 15(SFT:Software lock)	16	16	×	0
Intelligent Input Terminal	C003	Terminal (3) function	16(AT-Analog input selection) /18(RS-Reset) / 20(STA:3-wire start) / 21(STP-3-wire hold) / 22(F/R:3-wire fwd./rev.) / 23(PID-PID On/Off) / 24(PIDC-PID reset) / 27(UP-Remote-controlled accel.) / 28(DWN-Remote-controlled decel.) /	03	13	×	0
Setting	C004	Terminal (4) function	29(UDC:Remote-controlled data clearing) / 31(OPE:Operator control) / 32(SF1:Multi- speed bit command(1) / 33(SF2:Multispeed bit command(2) / 34(SF3:Multispeed bit command(3) / 35(SF4:Multispeed bit command(4) / 36(SF5:Multispeed bit com-	02	02	×	0
	C005	Terminal (5) function	mand(5) / 37(SF6:Multispeed bit command(6) / 38(SF7:Multispeed bit command(7) / 39(OLR:Overload limit change)/ 49(ROK: RUN permissive)(*1) / 255(NO:Not selected)	01	01	×	0
Intelligent	C011	Terminal (1) active state	00(NO) / 01(NC)	00	00	×	0
Input	C012 C013	Terminal (2) active state Terminal (3) active state	00(NO) / 01(NC) 00(NO) / 01(NC)	00	00	X	0
Terminal	C013	Terminal (4) active state	00(NO) / 01(NC)	00	00	×	$\vdash \overset{\sim}{\sim}$
State	C015	Terminal (5) active state	00(NO) / 01(NC)	00	00	X	0
Setting	C019	Terminal FW active state	00(NO) / 01(NC)	00	00	×	Ō
	C021	Terminal (11) function	00(RUN:Run signal) / 01(FA1:Frequency arrival signal (at the set frequency))/ 02(FA2:Frequency arrival signal (at or above the set frequency)) /	01	01	×	0
Intelligent	C022	Terminal (12) function	03(OL:Overload advance notice signal) / 04(OD:Output deviation for PID control) / 05(AL:Alarm signal) / 06(FA3:Frequency arrival signal (only at the set frequency)) / 08(IP:Instantaneous power failure signal) / 09(UV:Under-voltage	00	00	×	0
Output Terminal Setting	C026	Alarm relay terminal function	signal) / 11(RNT:RUN time over) / 12(ONT:Power-on time over) / 13(THM:Thermal alarm) / 27(RMD: Operator RUN command signal)(*1)	05	05	×	0
	C027 C028	FM signal selection AM signal selection	00(Output frequency) / 01(Output current) / 03(Digital output frequency-only at C027) / 04(Output voltage) / 05(Power) / 06(Thermal load ratio) / 07(LAD fre-	00	00	X	0
	C028	AMI signal selection	CO27) / 04(Output voltage) / 05(Power) / 06(Thermal load ratio) / 07(LAD lie-	00	00	×	0
	C023	Terminal (11) active state	00(NO) / 01(NC)	00	00	×	ŏ
Intelligent	C032	Terminal (12) active state	00(NO) / 01(NC)	00	00	X	0
Output	C036	Alarm relay terminal active state	00(NO) / 01(NC)	01	01	×	Q
Terminal	C040	Overload signal output mode	00(During accel./decel) / 01(At constant speed)	01	01	×	<u> </u>
State and Output	C041 C042	Overload level setting Arrival frequency setting for acceleration	0.00*rated current-2.00*rated current 0.00-99.99/100.0-400.0Hz	O.O	Rated current O.O	X	0
Level	C042	Arrival frequency setting for acceleration Arrival frequency setting for deceleration	0.00-99.99/100.0-400.0Hz	0.0	0.0	×	8
setting	C043	PID deviation level setting	0.0-100.0%	3.0	3.0	- x	ŏ
-	C061	Electronic thermal warning level setting	0100.%	80	80	X	ŏ
	C070	Data command method	02(Operator) / 03(RS485) / 04 (Expansion card 1) / 05(Expansion card 2)	02	02	×	×
	C071	Communication speed selection	03(2400bps) / 04(4800bps) / 05(9600bps) / 06(19200bps)	04	04	×	0
Serial	C072	Node allocation	132.	1.	1.	X	<u> </u>
Communi- cation	C073	Communication data length selection Communication parity selection	7(7-bit) / 8(8-bit) 00(No parity) / 01(Even) / 02(Odd)	7 00	7 00	X	0
Cation	C074	Communication stop bit selection	1(1-bit) / 2(2-bit)	1	1	×	<u> </u>
ŀ	C078	Communication wait time	01000.msec.	0.0	0.0	X	0
	C081	O input span calibration	0 9999./1000- 6553(10,000-65,530)	Factory set	Factory set	0	Ŏ
	C082	OI input span calibration	0 9999./1000- 6553(10,000-65,530)	Factory set	Factory set	<u> </u>	<u> </u>
Analog	C083	O2 input span calibration	0 9999./1000- 6553(10,000-65,530)	Factory set		0	Ŏ
Meter Setting	C085	Thermistor input tuning AM terminal offset tuning	0.0-1000. 0.0-10.0V	105 0.0	105 0.0	8	0
	C087	AMI terminal meter tuning	0255.	80	80	ŏ	000
	C088	AMI terminal offset tuning	020.0mA	Factory set		Ŏ	Ŏ
	C091	Debug mode enable	00(No display) / 01(Display)	00	00	×	0
	C101	UP/DOWN memory mode selection	00(Clear previous frequency) / 01(Keep previous frequency)	00	00	×	0
Others	C102	Reset mode selection	00(Cancel trip state when reset signal turns ON) / 01(Cancel trip state when reset signal turns OFF) / 02(Cancel trip state when reset signal turns ON(Enable during trip state))	00	00	0	0
Othoro	C103	Restart frequency after reset O input zero calibration	00(Restart at 0Hz) / 01(Resume operation after frequency matching) 0. – 9999./1000 – 6553(10.000 – 65.530)	00 Factory set	00 Factory set	X	0
		OI input zero calibration	0 9999./1000- 6553(10,000-65,530)		Factory set	ŏ	ŏ
		O2 input zero calibration	0 9999./1000- 6553(10,000-65,530)	Factory set	Factory set	0	0
●H Gro	•	Motor Constants Functions Motor capacity	0.20-75.0(kW) {-160(kW)}(*²)	Factory set	Factory set	×	×
		Motor capacity for second motor	0.20 75.0(kW) { 100(kW)}(*2)		Factory set	×	×
	H004	Motor poles setting	2/4/6/8	4	4	X	×
	H204	Motor poles setting for second motor	2/4/6/8	4	4	X	X
		Motor stabilization constant	0255.	100. 100.	100. 100.	0	0
A D 0::-	•	Motor stabilization constant for second motor	0255.	100.	100.	0	
■ P Gro	•	Expansion Card Functions Operation mode on Expansion card 1 error	00(Trip) / 01(Continuous operation)	00	00	×	
		Operation mode on Expansion card 2 error	00(Trip) / 01(Continuous operation)	00	00	×	0
	P031	Accel/deccel time input selection	00(operation)/01(option1)/02(option2)	00	00	X	×
		DeviceNet comm watchdog timer	0.00-99.99s	1.00	1.00	X	X
	P045 P046	Inverter action on DeviceNet comm error	00(trip)/01(trip after deceleration stop)/02(invalid)/03(free-run)/04(deceleration stop) 20,21,100	01	01	×	X
	P046 P047	DeviceNet polled I/O:Output instance number DeviceNet polled I/O:Input instance number	70,71,101	21 71	21 71	X	X
	P048	Input action on DeviceNet idle mode	00(trip)/01(trip after deceleration stop)/02(invalid)/03(free-run)/04(deceleration stop)	01	01	×	×
	P049	Motor poles setting for RPM	0-38(even only)	0	0	X	X
	P050	Output frequency on analog reference signal loss	00(Output freq.forced to 0Hz; 500ms wait to recover)/01(Output forced 0Hz; no wait to recover)/02(Output freq.forced to max.freq.A004)/03(Output feq.forced to A020/A220)	00	00	×	×
●U Gro	oup:	User-selectable Menu Functions					
	U001	User selected functions	no / d001-P002	no	no	×	0
	U012						

TERMINALS

Main Circuit Terminals

Terminal Description

Terminal Symbol	Terminal Name
R(L1), S(L2), T(L3)	Main power supply input terminals
U(T1), V(T2), W(T3)	Inverter output terminals
PD(+1), P(+)	DC reactor connection terminals
P(+), RB(RB)	External braking resistor connection terminals
P(+), N(-)	External braking unit connection terminals
(G)	Ground connection terminal
R0(R0), T0(T0)	Control power supply input terminals

●Terminal Arrangement

■015-055 LFU2, HFU2, HFE2



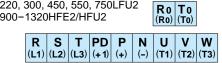
■185-370LFU2 185-750HFE2, HFU2



■110-150HFE2, 075-150HFU2/LFU2

R (L1)	S (L2)	T (L3)	(T1)	V (T2)	(T3)
PD (+1)	P (+)	N (-)	RB (RB)	(H)(G)	(H) (G)

■220, 300, 450, 550, 750LFU2 900-1320HFE2/HFU2







Screw Diameter and Terminal Width

Main Circuit Terminals								Ro,To Terminals		
Model	015-037 LFU2 HFE2/HFU2		075LFU2 HFE2/HFU2	110-150LFU2 HFE2/HFU2	185LFU2,185-370 HFE2/HFU2	220-370LFU2, 450-750HFE2/HFU2	450-550 LFU2	750LFU2, 1320HFE2/HFU2	900-1100 HFE2/HFU2	All models
Screw diameter	M4	M5	M5	M6	M6	M8	M10	M10	M10	M4
Terminal width (mm)	13	13	17.5	17.5	18	23	35	40	29	9

^{*}For ground screw of 200, 300, 450, 550 LFU2, M6 is used. For 900-1320HFE/HFU2, M8 is used.



Control Circuit Terminals

Terminal Arrangement

H	ł	0		Al	М	FM	1	TH	F۱	N	5		4	3	3	2		1	AL1	
L	C)	0	ı	ΑN	ИΙ	P24	PL	ပ	CM ²	1 1	2C	12	2A	110	C	11A	AL0	Α	L2

Screw diameter M3, Terminal width 6.4mm

Control Circuit Terminals

● Terminal Description []: Default setting (CE/ UL)

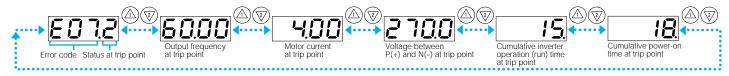
			Symbol	Name	Explanation of Terminals	Ratings
	Power Supply		L	Common Terminal for Analog Power Source	Common terminal for H, O, O2, OI, AM, and AMI. Do not ground.	_
	1 01101	Сарріу	н	Power Source for Frequency Setting	Power supply for frequency command input	DC 10V, 20mA max.
			0	Frequency Command Terminal	Maximum frequency is attained at DC 10V in DC 0-10V range. Set the voltage at A014 to command maximum frequency below DC 10V.	Input impedance: 10kΩ, Allowable input voltage range: DC -0.3-+12V
	Frequency Setting		O2	Frequency Command Extra Terminal	O2 signal is added to the frequency command of O or OI in DC 0-±10V range. By changing configuration, frequency command can be input also at O2 terminal.	Input impedance:10kΩ, Allowable input voltage range: DC 0-±12V
Analog			OI	Frequency Command Terminal	Maximum frequency is attained at DC 20mA in DC 4-20mA range. When the intelligent terminal configured as AT is on, OI signal is enabled.	Input impedance: 100Ω, Allowable input voltage range: DC 0-24mA
		.	AM	Analog Output Monitor (Voltage)	Selection of one function from:	DC 0-10V, 2mA max.
	Monitor	· Output	AMI	Analog Output Monitor (Current)	Output frequency, output current, torque, output voltage, input power, electronic thermal load ratio, and LAD frequency.	DC 4-20mA, 250Ω max.
	Analog Input	Sensor TH Thermistor Input Terr		Thermistor Input Terminals	The inverter trips when the external thermistor detects abnormal temperature. Common terminal is CM1. [Recommended thermistor characteristics] Allowable rated power: 100mW or over. Impedance in the case of abnormal temperature: $3k\Omega$ Note: Thermal protection level can be set between 0 and 9999Ω .	Allowable input voltage range DC0-5V [Input Circuit] TH Thermistor CM1 Allowable input voltage range DC0-5V 10kΩ Tkg Tkg Tkg Tkg Tkg Tkg Tkg T
	Monitor Output		FM	Digital Monitor (Voltage)	[DC0-10V output (PWM output)] Selection of one function from: Output frequency, output current, torque, output voltage, input power, electronic thermal load ratio, and LAD frequency. [Digital pulse output (Pulse voltage DC 0/10V)] Outputs the value of output frequency as digital pulse (duty 50%)	Digital output frequency range: 0-3.6kHz, 1.2mA max.
	Power Supply Run Command		P24	Power Terminal for Interface	Internal power supply for input terminals. In the case of source type logic, common terminal for contact input terminals.	DC 24V, 100mA max.
			CM1 Common Terminal for Inte		Common terminal for P24, TH, and FM. In the case of sink type logic, common terminal for contact input terminals. Do not ground.	_
			FW	Forward Command Input	The motor runs forward when FW terminal is ON, and stops when FW is OFF.	[Input ON condition]
Digital	Contact Input	Functions	1 [RS/RS] 2 [AT/AT] 3 [CF2/USP] 4 [CF1/CF1] 5 [RV/RV]	Intelligent Input Terminals	Assign 5 functions to terminals. (Refer to the standard specifications for the functions.)	Voltage between each terminal and PLC: DC 18V min. [Input OFF condition] Voltage between each terminal and PLC: DC 3V max. Input impedance between each terminal and PLC: 4.7Ω
		Common Terminal	PLC	Common Terminal for Intelligent Input Terminals, Common Terminal for External Power Supply for PLCs, etc.	Select sink or source logic with the short-circuit bar on the control terminals. Sink logic: Short P24 to PLC / Source logic: Short CM1 to PLC. When applying external power source, remove the short-circuit bar and connect PLC terminal to the external device.	Allowable maximum voltage between each terminal and PLC: DC 27V
	Relay Output	Terminal [Intelligent Output Terminals	Assign 3 functions to two NO contacts and one NO-NC contact. (Refer to the standard specifications for the functions.) Intelligent relay output terminals 12C 12A 11C 11A AL0 AL1 AL2 NO contact × 2 NO-NC contact × 1	Maximum capacity of relays 11,12: AC 250V, 5A(R load)/1A(I load) DC 30V, 5A(R load)/1A(I load) AL1-AL0: AC 250V, 2A(R load)/0.2A(I load) DC 30V, 8A(R load)/0.6A(I load) AL2-AL0: AC 250V, 1A(R load)/0.2A(I load) DC 30V, 1A(R load)/0.2A(I load) Minimum capacity of relays 11,12: DC 1V, 1mA AL1-AL0, AL2-AL0: AC100V, 10mA DC5V, 100mA

PROTECTIVE FUNCTIONS

Name	Cause(s)		Display on digital operator	Display on remote operator/copy unit ERR1****
	The inverter output was short-circuited, or the motor	While at constant speed	E0 1	OC.Drive
Over-current	shaft is locked or has a heavy load. These conditions cause excessive current for the	During deceleration	E02	OC.Drive
protection	inverter, so the inverter output is turned off.	During acceleration	E03	OC.Accel
Overload		Others	E04	Over.C
protection(*1)	When a motor overload is detected by the electronic that trips and turns off its output.		E05	Over.L
Braking resistor overload protection	When the regenerative braking resistor exceeds the usage time allowand stop of the BRD function is detected, the inverter trips and turns off its out.		E06	OL.BRD
Over-voltage protection	When the DC bus voltage exceeds a threshold, due t the motor, the inverter trips and turns off its output.	o regenerative energy from	EO7	Over.V
EEPROM error(*2)	When the built-in EEPROM memory has problems due to ature, the inverter trips and turns off its output.	noise or excessive temper-	E08	EEPROM
Under-voltage error	A decrease of internal DC bus voltage below a threshold results in a cor also generate excessive motor heat or cause low torque. The inverter trips	ntrol circuit fault. This condition can and turns off its output.	E09	Under.V
CT(Current transformer) error	If a strong source of electrical interference is close to the inverter or abr in CT(Current transformer), the inverter trips and turns off its output.	normal operations occur in the built-	E 10	СТ
CPU error	When a malfunction in the built-in CPU has occurred, th its output.	EII	CPU1	
External trip	When a signal to an intelligent input terminal configure inverter trips and turns off its output.	E 12	EXTERNAL	
USP error	An error occurs when power is cycled while the inverter is in RUN mod (USP) is enabled. The inverter trips and does not go into RUN mode unt		E 13	USP
Ground fault	The inverter is protected by the detection of ground faults and the motor during power-up tests. This feature protect	s between the inverter output ts the inverter only.	EIY	GND.Flt.
Input over-voltage protection	When the input voltage is higher than the specified valu after power-up and the inverter trips and turns of its out	e, it is detected 60 seconds out.	E 15	OV.SRC
Instantaneous power failure	When power is cut for more than 15msec., the inverter trips and turns cues, the error will be cleared. The inverter restarts if it is in RUN mode w		E 16	Inst.P-F
Inverter thermal trip	When the inverter internal temperature is higher than the specified valu module detects the higher temperature of the power devices and trips, to	e, the thermal sensor in the inverter urning off the inverter output.	E2 1	OH FIN
Gate array error	Communication error has occured between CPU and ga	ate array.	E23	GA
Missing phase	One of three lines of 3-phase power supply is missing.		E24	PH.Fail
IGBT error	When instantaneous over-current has occurred, the in output to protect main circuit element.	verter trips and turns off its	E 30	IGBT
Thermistor error	When the thermistor inside the motor detects temperatural value, the inverter trips and turns off its output.	re higher than the specified	E 35	TH
Expansion card 1 connection error	An array has been detected in an array to a second in the		E60-E69	OP1 0-9
Expansion card 2 connection error	An error has been detected in an expantion card or at its	connecting terminals.	E10-E19	OP2 0-9
Out of operation due to under-voltage	Due to insufficient voltage, the inverter has turned off its c restart. If it fails to restart, it goes into the under-voltage e		U	UV.WAIT

(*1)You can clear the error by pressing the Start / Reset key 10 seconds after the trip occurred.
(*2)If an EEPROM error **EDB** occurs, be sure to confirm the parameter data values are still correct.

⟨How to access the details about the present fault⟩



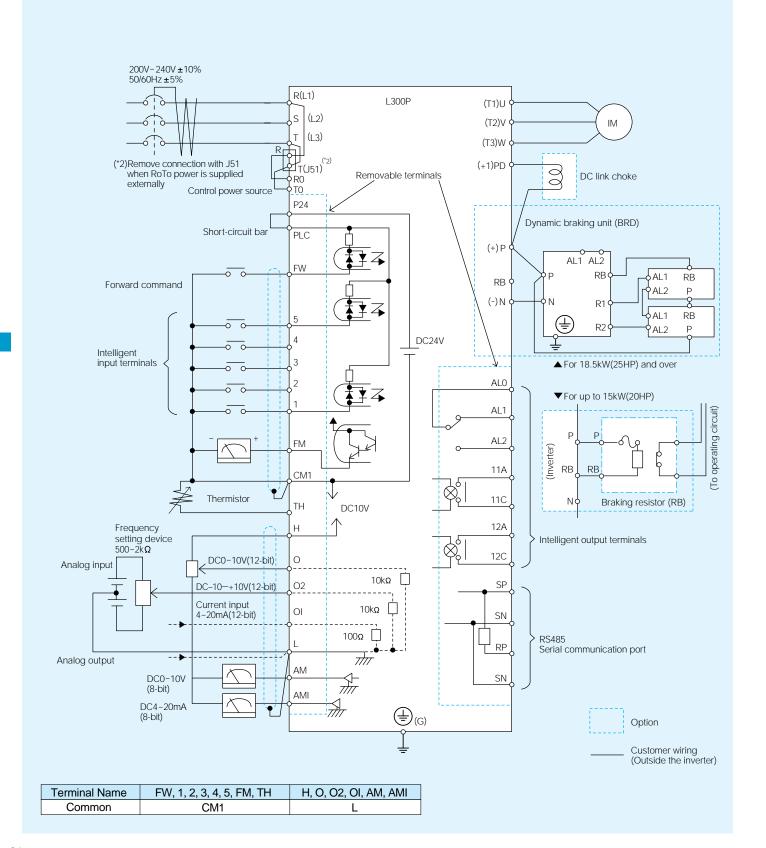
CONNECTING DIAGRAM

SOURCE TYPE LOGIC

In case of 400V class, place a transformer for operating circuit to receive 200V. 200V-240V ±10% 50/60Hz ±5% R(L1) L300P (T1)U S (L2) (T2)V IM (L3) (T3)W T(J51) (*2) (*2)Remove connection with J51 (+1)PD when RoTo power is supplied Removable terminals DC link choke -**♦**R0 externally Control power source T0 P24 Dynamic braking unit (BRD) Short-circuit bar PLC CM1 (+)P AL1 AL2 FW Forward command RB AL1 RB RB AL2 P (-)N R1 AL1 RB R2 DC24V Intelligent ▲ For 18.5kW(25HP) and over input terminals (5 terminals) AL0 ▼ For up to 15kW(20HP) AL1 (To operating circuit) AL2 (Inverter) FM Monitor output RB RB (PWM) 11A CM1 Thermistor 11C Braking resistor (RB) ТН DC10V Frequency 12A setting device $500-2k\Omega$ Intelligent output terminals 12C DC0-10V(12-bit) Ο Analog input 10kΩ SP DC-10-+10V(12-bit) 02 Current input OI 10kΩ 4-20mA(12-bit) SN 100Ω RP Serial communication port Analog output 7/11 ΑM DC0-10V SN $\frac{1}{2}$ (8-bit) AMI DC4-20mA (8-bit) (G) Option Customer wiring (Outside the inverter) FW, 1, 2, 3, 4, 5 H, O, O2, OI, AM, AMI **Terminal Name** FM, TH Common P24 CM1 L

SINK TYPE LOGIC

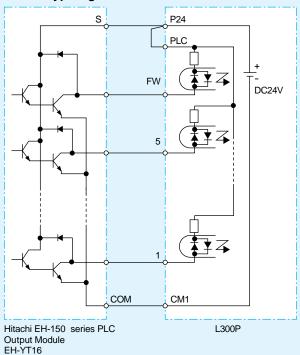
In case of 400V class, place a transformer for operating circuit to receive 200V.



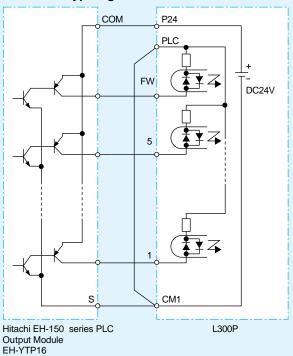
CONNECTING TO PLC

1. USING INTERNAL POWER SUPPLY OF THE INVERTER

(1) Sink type logic

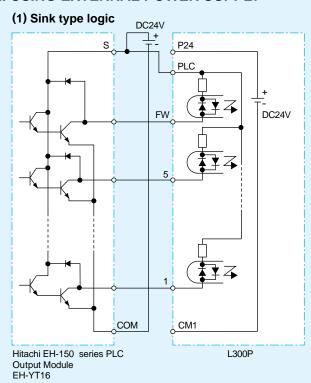


(2) Source type logic



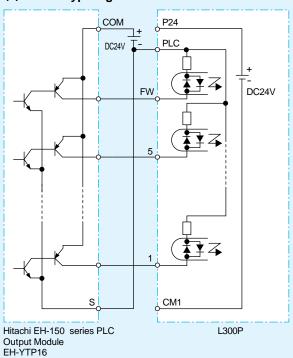
(Note:Place short-circuit bar between PLC and CM1 instead of P24 and PLC.)

2. USING EXTERNAL POWER SUPPLY



(Note:Remove short-circuit bar between P24 and PLC.)

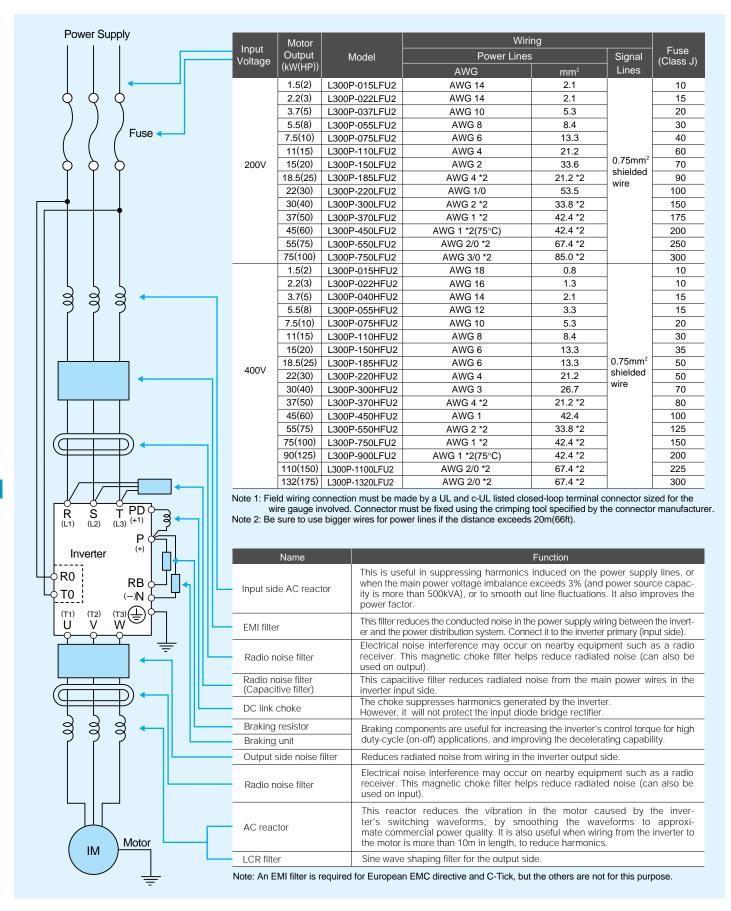
(2) Source type logic



(Note:Remove short-circuit bar between P24 and PLC.)

(Note:Be sure to turn on the inverter after turning on the PLC and its external power supply to prevent the parameters in the inverter from being modified.)

WIRING and ACCESSORIES



ACCESSORIES

OPERATOR

Model	Potentiometer	Remote Control	Installation in L300P	Copy Function	Multilingual
OPE-S		0	0		
OPE-SR/SRE	0	0	(Standard for L300P)(OPE-SRE: Standard for L300P UL version)		
SRW-0EX		0	0	0	0

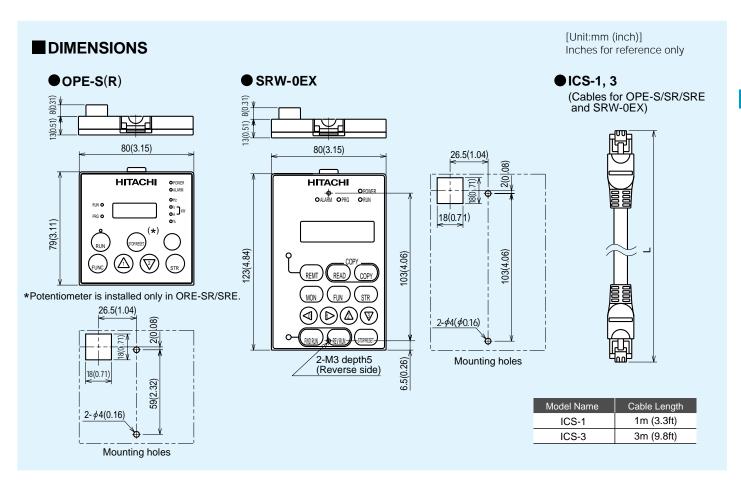
^{*}OPE-SRE: English overlay

● CABLE FOR OPERATOR

Model	Cable Length
ICS-1	1m (3.3ft)
ICS-3	3m (9.8ft)

■REMOTE OPERATOR SRW-0EX(Optional)





EXPANSION CARD

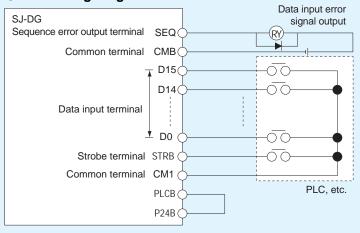
Up to two expansion cards can be installed inside the L300P.

Digital Input Expansion Card

SJ-DG

Output frequency, acceleration time, deceleration time, and torque limit can be set by a digital output device such as PLC, etc. (Binary or BCD)

Connecting Diagram



Data Bit Configuration

Item	Mode 1	Mode 2
D15		
D14		
D13		
D12	Data classification	
D11	code	
D10		Setting
D9		data
D8		data
D7	Setting data	Data can be
D6		set by either
D5	Data can be set by either 16-bit binary	16-bit binary or
D4	or 4-digit BCD.	4-digit BCD.
D3	ŭ .	
D2	Input data is divided into upper 8-bit and	
D1	lower 8-bit	
D0		

*Data input mode is selected by the dip switch on the expansion card.

Standard Specifications

	Item	Specifi	cation		
Innut	Data setting signal	NO contact innut (circle) courses compatible)	D0,D1, between D15 and PLCB		
Input	Strobe signal	NO contact input (sink/ source compatible)	Between STRB and PLCB		
Output	Sequence error signal (Data input error signal)	Open collector output (sink/ source compatible)	DC+27V 50mA max., between SEQ and CMB		
Power supply	Power supply for interface	DC+24V 90mA max., between P24B and CM1			

DeviceNet™ Expansion Card

SJ-DN

Specifications

	Applicable DeviceNet specification	Volume 1-Relesse 2.0	Volume 2-Relesse 2.0	
General data	Vendor name	Hitachi, Ltd.	Vendor ID=74	
	Device profile name	Slave DC Drive	Profile No.=13	
	Network consumption current	50	mA	
	Connector type	Open co	onnector	
	Isolation of physical layer	Ye	es	
Physical	Support LED	Module status	network status	
conformance data	MAC ID setting	By digital operator		
	Default MAC ID	63		
	Transmission baud rate setting	By digital operator		
	Support transmission baud rate	125k/25	0k/500k	
	Pre-defined master/slave connection set	Group 2 o	nly server	
Communication data	UCMM Support	None		
Communication data	Support connection	Explicit message connection, Polled I/O connection		
	Explicit message fragmentation	Ye	es	

Connector specifications

Manufacturer	Model Code
Phoenix Contact	MSTB 2.5/5-ST-5.08AU

Cable connection

No	Signal	Cable color
1	V-	Black
2	CAN_L	Blue
3	Drain	_
4	CAN_H	White
5	V+	Red

Note: Communication power supply (24VDC) is required in system configuration.

Dimensional drawings [Unit:mm] Nameplate Black Blue White Red 15 2.54 5.08 20.32 25.4 DeviceNet is a trademark of Open DeviceNet Vendor Association.

PROFIBUS® Expansion Card

S.I-PRI

Specifications

Support profile	Variable Speed Drive (Order no. 3.072)
Transmission method	RS-485
Connector type	Open connector (6 poles)
Support file	GSD file
ASIC chip	VPC3+ (Made by Profichip)
Maximum bus length	100m at 12Mbps, 1200m at 9.6kbps(No rooter used for both conditions)
Maximum number of connectable nodes	126 (Rooter used), 32(No rooter used)
Termination support	Yes (Bus topology termination enable)
Support baud rate	9.6kbps to 12Mbps (Baud rate auto-detecting function equipped)
Communication specification	Master/slave
0	Fieldbus ON/Off-line
Support LED	Fieldbus diagnosis
	Communication Status

Connector specifications

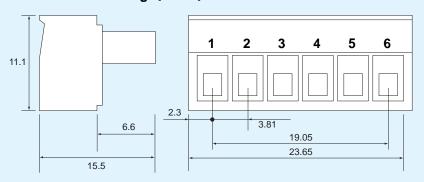
Manufacturer	Model Code
Phoenix Contact	MC 1.5/6-ST-3.81

Cable connection

No	Signal name	Function
1	NET-A	NET-A input connection
2	NET-B	NET-B input connection
3	Shield	Cable shield connection
4	NET-A	NET-A input connection
5	NET-B	NET-B input connection
6	Shield	Cable shield connection

Note: PROFIBUS is a registered trademark of Profibus Nutzer Organization.

● Dimensional drawings [Unit: mm]



LONWORKS® Expansion Card

SJ-LW

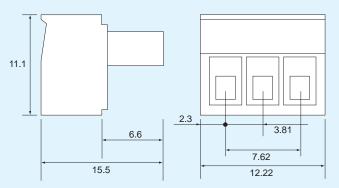
Specifications

Device Class	Variable Speed Drive
Transmission method	FTT-10A (Free Topology Twisted Pair Transceiver)
Connector type	Open connector
LonMark Object Support	0000-Node Object 6010-Variable Speed Motor Drive
Support file	XIF
Neuron Chip	TMPN3120FE5M
Max. bus length	2700m
Max. length between nodes	500m
Max. nodes number	32,385
Termination support	FT (Free topology termination enable) NO (Termination disable) BUS (Bus topology termination enable)
Support transmission baudrate	78kbps (Fixed)
Data type	Pier to Pier
Support LED	Power /Inverter LON diagnosis/ Service Communication Status

Connector specifications

Manufacturer	Model Code
Phoenix Contact	MC 1.5/3-ST-3.81

● Dimensional drawings [Unit: mm]



•LONWORKS is a registered trademark of Echelon Corporation

Cable connection

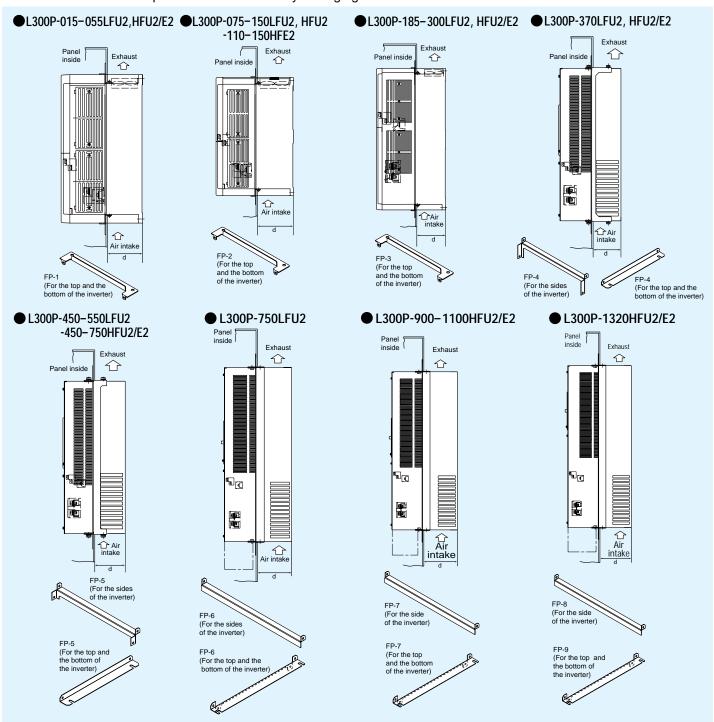
No	Signal name	Function
1	Shield	Cable shield connection
2	NET-A	NET-A input connection
3	NET-B	NET-B input connection

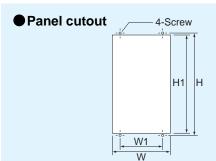
Note: Network function must be supported by the software of the inverter used with SJ-DN, SJ-PBT, or SJ-LW.

For the detail, please contact Hitachi sales office.

FOR COMPACT PANEL

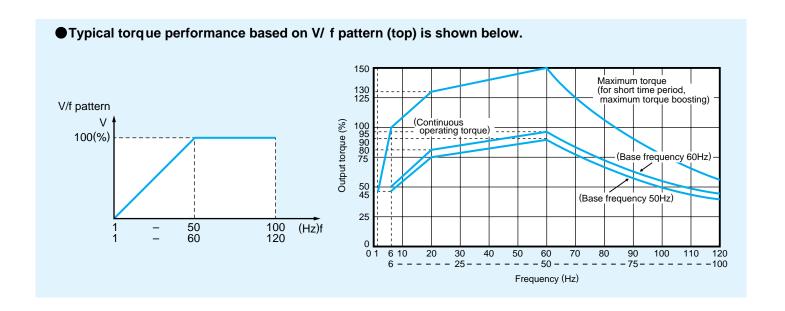
Heat accumulation in the panel can be reduced by arranging inverter heat sink outside.



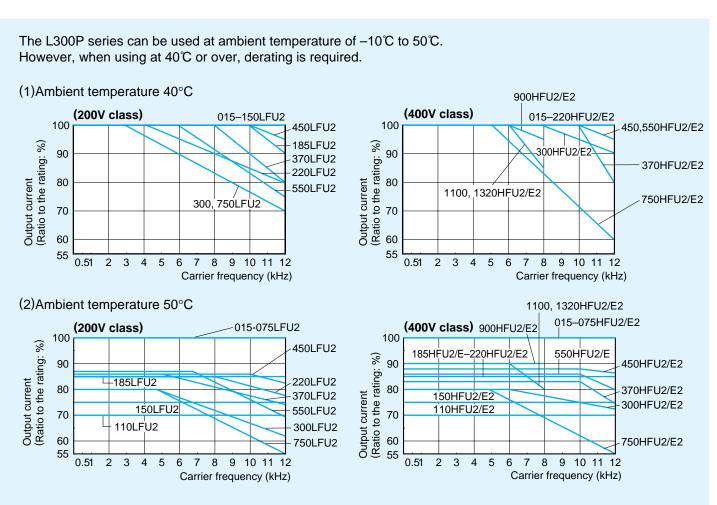


Model	W	W1	Н	H1	Screw	d	[Unit: mm]
L300P-015-055LFU2, HFU2/E2	146	130	280	260	M6	62	
L300P-075-150LFU2, HFU2 -110-150HFE2	206	189	285	265	M6	82	
L300P-185-300LFU2, HFU2/E2	249	229	415	395	M6	83	
L300P-370LFU2, HFU2/E2	320	300	530	505	M8	92	
L300P-450-550LFU2, HFU2/E2 -450-750HFU2/E2	400	380	560	520	M10	102.7	
L300P-750LFU2	490	510	710	670	M10	131	
L300P-900-1100HFU2/E2	400	420	730	690	M10	141	
L300P-1320HFU2/E2	490	510	750	710	M10	137	

TORQUE CHARACTERISTICS



DERATING DATA



FOR CORRECT OPERATION

Application to Motors

[Application to general-purpose motors]

Operating frequency	The overspeed endurance of a general-purpose motor is 120% of the rated speed for 2 minutes (JIS C4,004). For operation at higher than 60Hz, it is required to examine the allowable torque of the motor, useful life of bearings, noise, vibration, etc. In this case, be sure to consult the motor manufacturer as the maximum allowable rpm differs depending on the motor capacity, etc.
Torque characteristics	The torque characteristics of driving a general-purpose motor with an inverter differ from those of driving it using commercial power (starting torque decreases in particular). Carefully check the load torque characteristic of a connected machine and the driving torque characteristic of the motor.
Motor loss and temperature increase	An inverter-driven general-purpose motor heats up quickly at lower speeds. Consequently, the continuous torque level(output) will decrease at lower motor speeds. Carefully check the torque characteristics vs speed range requirements.
Noise	When run by an inverter, a general-purpose motor generates noise slightly greater than with commercial power.
Vibration	When run by an inverter at variable speeds, the motor may generate vibration, especially because of (a) unbalance of the rotor including a connected machine, or (b) resonance caused by the natural vibration frequency of a mechanical system. Particularly, be careful of (b) when operating at variable speeds a machine previously fitted with a constant speed motor. Vibration can be minimized by (1) avoiding resonance points using the frequency jump function of the inverter, (2) using a tire-shaped coupling, or (3) placing a rubber shock absorber beneath the motor base.
Power transmission mechanism	Under continued, low-speed operation, oil lubrication can deteriorate in a power transmission mechanism with an oil-type gear box (gear motor) or reducer. Check with the motor manufacturer for the permissible range of continuous speed. To operate at more than 60 Hz, confirm the machine's ability to withstand the centrifugal force generated.

[Application to special motors]

Gear motor	The allowable rotation range of continuous drive varies depending on the lubrication method or motor manufacturer. (Particularly in case of oil lubrication, pay attention to the low frequency range.)
Brake-equipped motor	For use of a brake-equipped motor, be sure to connect the braking power supply from the primary side of the inverter.
Pole-change motor	There are different kinds of pole-change motors (constant output characteristic type, constant torque characteristic type, etc.), with different rated current values. In motor selection, check the maximum allowable current for each motor of a different pole count. At the time of pole changing, be sure to stop the motor.
Submersible motor	The rated current of a submersible motor is significantly larger than that of the general-purpose motor. In inverter selection, be sure to check the rated current of the motor. Also see: Application to the 400V-class motor.
Explosion-proof motor	Inverter drive is not suitable for a safety-enhanced explosion-proof type motor. The inverter should be used in combination with a pressure-proof explosion-proof type motor. *Explosion-proof verification is not available for L300P Series. For explosion-proof operation, use other series of motors.
Synchronous (MS) motor High-speed (HFM) motor	In most cases, the synchronous (MS) motor and the high-speed (HFM) motor are designed and manufactured to meet the specifications suitable for a connected machine. As to proper inverter selection, consult the manufacturer.
Single-phase motor	A single-phase motor is not suitable for variable-speed operation by an inverter drive. Therefore, use a three-phase motor.

[Application to the 400V-class motor]

A system applying a voltage-type PWM inverter with IGBT may have surge voltage at the motor terminals resulting from the cable constants including the cable length and the cable laying method. Depending on the surge current magnification, the motor coil insulation may be degraded. In particular, when a 400V-class motor is used, a longer cable is used, and critical loss can occur, take the following countermeasures:

- (1) install the LCR filter between the inverter and the motor,
- (2) install the AC reactor between the inverter and the motor, or
- (3) enhance the insulation of the motor coil.

Notes on Use

[Drive]

Run/Stop	Run or stop of the inverter must be done with the keys on the operator panel or through the control circuit terminals. Do not operate by installing a electromagnetic contactor (Mg) in the main circuit.
Emergency motor stop	When the protective function is operating or the power supply stops, the motor enters the free run stop state. When an emergency stop is required or when the motor should be kept stopped, use of a mechanical brake should be considered.
High-frequency operation	A max. 400Hz can be selected on the L300P Series. However, a two-pole motor can attain up to approx. 24,000 rpm, which is extremely dangerous. Therefore, carefully make selection and settings by checking the mechanical strength of the motor and connected machines. Consult the motor manufacturer when it is necessary to drive a standard (general-purpose) motor above 60 Hz.

[Installation location and operating environment]

Avoid installation in areas of high temperature, excessive humidity, or where moisture can easily collect, as well as areas that are dusty, subject to corrosive gasses, mist of liquid for grinding, or salt. Install the inverter away from direct sunlight in a well-ventilated room that is free of vibration. The inverter can be operated in the ambient temperature range from –10 to 50°C. (Carrier frequency and output current must be reduced in the range of 40 to 50°C.)

[Main power supply]

Installation of an AC reactor on the input side	In the following examples involving a general-purpose inverter, a large peak current flows on the main power supply side, and may destroy the converter module. Where such situations are foreseen or the connected equipment must be highly reliable, install an AC reactor between the power supply and the inverter. Also, where influence of indirect lightning strike is possible, install a lightning conductor. (A) The unbalance factor of the power supply is 3% or higher. (Note) (B) The power supply capacity is at least 10 times greater than the inverter capacity (the power supply capacity is 500 kVA or more). (C) Abrupt power supply changes are expected. Examples: (1) Several inverters are interconnected with a short bus. (2) A thyristor converter and an inverter are interconnected with a short bus. (3) An installed phase advance capacitor opens and closes. In cases (A), (B) and (C), it is recommended to install an AC reactor on the main power supply side. Note: Example calculation with Viss = 205V, VsT = 201V, VTR = 200V VRS : R-S line voltage, VsT : S-T line voltage, VTR : T-R line voltage Unbalance factor of voltage = Max. line voltage (min.) - Mean line voltage Mean line voltage We a 1.5 (%)
Using a private power generator	An inverter run by a private power generator may overheat the generator or suffer from a deformed output voltage waveform of the generator. Generally, the generator capacity should be five times that of the inverter (kVA) in a PWM control system, or six times greater in a PAM control system.

Notes on Peripheral Equipment Selection

Wiring connections		(1)Be sure to connect main power wires with R(L1), S(L2), and T(L3) (input) terminals and motor wires to U(T1), V(T2), and W(T3) terminals (output). (Incorrect connection will cause an immediate failure.) (2)Be sure to provide a grounding connection with the ground terminal (①).		
Electro- magnetic contacto		When an electromagnetic contactor is installed between the inverter and the motor, do not perform on-off switching during running operation.		
Wiring between inverter and motor	Thermal relay	When used with standard applicable output motors (Hitachi standard three-phase squirrel-cage four-pole motors), the L300P Series does not need a thermal relay for motor protection due to the internal electronic protective circuit. A thermal relay, however, should be used: • during continuous running outside a range of 30 to 60 Hz. • for motors exceeding the range of electronic thermal adjustment (rated current). • when several motors are driven by the same inverter; install a thermal relay for each motor. • The RC value of the thermal relay should be more than 1.1 times the rated current of the motor. Where the wiring length is 10 m or more, the thermal relay tends to turn off readily. In this case, provide an AC reactor on the output side or use a current sensor.		
Installing a circuit breaker		Install a circuit breaker on the main power input side to protect inverter wiring and ensure personal safety. Choose an inverter-compatible circuit breaker. The conventional type may malfunction due to harmonics from the inverter. For more information, consult the circuit breaker manufacturer.		
Wiring distance		The wiring distance between the inverter and the remote operator panel should be 20 meters or less. When this distance is exceeded, use CVD-E (current-voltage converter) or RCD-E (remote control device). Shielded cable should be used on the wiring. Beware of voltage drops on main circuit wires. (A large voltage drop reduces torque.)		
Earth leakage relay		If the earth leakage relay (or earth leakage breaker) is used, it should have a sensitivity level of 15 mA or more (per inverter).		
Phase advance capacitor		Do not use a capacitor for power factor improvement between the inverter and the motor because the high-frequency components of the inverter output may overheat or damage the capacitor		

High-frequency Noise and Leakage Current

- (1) High-frequency components are included in the input/output of the inverter main circuit, and they may cause interference in a transmitter, radio, or sensor if used near the inverter. The interference can be minimized by attaching noise filters (option) in the inverter circuitry.

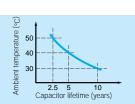
 (2) The switching action of an inverter causes an increase in leakage current. Be sure to ground the inverter and the motor.

Lifetime of Primary Parts

Because a smoothing capacitor deteriorates as it undergoes internal chemical reaction, it should normally be replaced every five years. Be aware, however, that its life expectancy is considerably shorter when the inverter is subjected to such adverse factors as high temperatures or heavy loads exceeding the rated current of the inverter.

The approximate lifetime of the capacitor is as shown in the figure at the right when it is used 12 hours daily (according to the "Instructions for Periodic Inspection of General-Purpose Inverter" (JEMA)).

Also, such moving parts (cooling fan) should be replaced. Maintenance inspection and parts replacement must be performed by only specified trained personnel.



Precaution for Correct Usage

- Before use, be sure to read through the Instruction Manual to insure proper use of the inverter.
- Note that the inverter requires electrical wiring; a trained specialist should carry out the wiring.
- The inverter in this catalog is designed for general industrial applications. For special applications in fields such as aircraft, outer space, nuclear power, electrical power, transport vehicles, clinics, and underwater equipment, please consult with us in advance.
- For application in a facility where human life is involved or serious losses may occur, make sure to provide safety devices to avoid a serious accident.
- The inverter is intended for use with a three-phase AC motor. For use with a load other than this, please consult with us.

